

Environmental Product Declaration

According to EN15804+A2 (+indicators A1)

This declaration is for:
Scrcement 32,5 R, not according to the NL-PCR cement.

Provided by:
Hollandse Cement Maatschappij B.V.



MRPI® registration:

1.1.01032.2025

Program operator:

Stichting MRPI®

Publisher:

Stichting MRPI®

www.mrpi.nl

Date of first issue:

19-11-2025

Date of this issue:

19-11-2025

Expiry date:

19-11-2030



COMPANY INFORMATION

Hollandse Cement Maatschappij B.V.

Vlasweg 11

4782 PW

Moerdijk

Netherlands

0168 381 160

terminal@hcmcement.nl

<https://www.hcmcement.nl/nl/>

MRPI® REGISTRATION

1.1.01032.2025

DATE OF THIS ISSUE

19-11-2025

EXPIRY DATE

19-11-2030

SCOPE OF DECLARATION

This MRPI®-EPD certificate is verified by Gert-Jan Vroege, Eco Intelligence. The LCA study has been done by Odile Koenders, SGS Search. The certificate is based on an LCA-dossier according to EN15804+A2 (+indicators A1). It is verified according to the 'Verification protocol for MRPI LCA project report & EPD 21th of May 2025, V. 5.2'. EPDs of construction products may not be comparable if they do not comply with EN15804+A2. Declaration of SVHC that are listed on the 'Candidate list of Substances of Very High Concern for authorisation' when content exceeds the limits for registration with ECHA.

PRODUCT

Screedment 32,5 R, not according to the NL-PCR cement.

DECLARED UNIT / FUNCTIONAL UNIT

1 Mass (t)

DESCRIPTION OF PRODUCT

Screedment 32,5 R is made in Moerdijk by mixing a combination of Portland cements and eco-fillers in a purpose-built 'dry substance mixer'. Screedment 32,5 R is designed to be used in cementitious screeds and species. This product can be used in combination with all other Portland cement clinker-based cements.

VISUAL PRODUCT



PROGRAM OPERATOR

Stichting MRPI®

Kingsfordweg 151

1043 GR

Amsterdam

MORE INFORMATION

<https://www.hcmcement.nl/nl/producten/screedment-br-32-5-r-br-hcm-cement-moerdijk-/>

Ing. L. L. Oosterveen MSc. MBA Managing Director MRPI	DEMONSTRATION OF VERIFICATION	
	CEN standard EN15804 serves as the core PCR [1]	
	Independent verification of the declaration and data according to EN15804+A2 (+indicators A1)	Internal: <input checked="" type="checkbox"/> External: X
	Third party verifier: Gert-Jan Vroege, Eco Intelligence	
	[1] PCR = Product Category Rules	



DETAILED PRODUCT DESCRIPTION

Screedment 32.5 R is made in Moerdijk by mixing a combination of Portland cements and eco-fillers in a purpose-built 'dry substance mixer'. Screedment 32,5 R is designed to be used in cementitious screeds and species. This product can be used in combination with all other Portland cement clinker-based cements.

Component (> 1%)	(kg / %)
Clinker	50-90%
Blast furnace slag	10-50%
Filler	10-50%

SCOPE AND TYPE

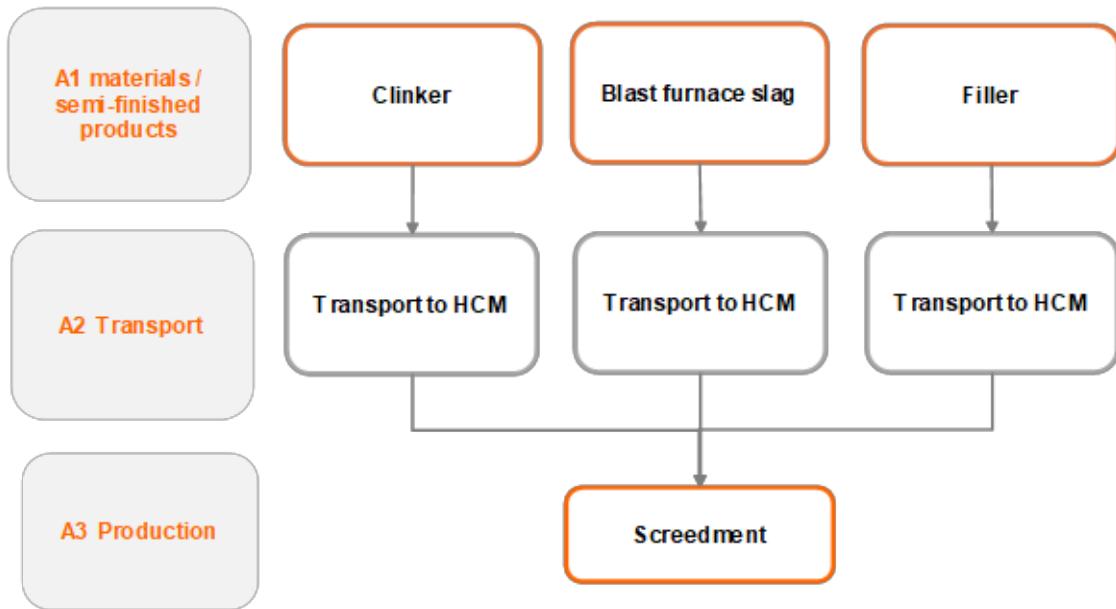
This EPD is a specific EPD made for Screedment produced in facility Moerdijk, The Netherlands. The material input are from suppliers across the globe. The data collection is done in production year 2023. The results are calculated with SimaPro 10.2.0.2, using the databases ecoinvent 3.6 and the NMD process database 3.9 (cut-off method system model) for the EN15804+A1 results and ecoinvent 3.9.1 and NMD process database 3.11 (cut-off method system model) for the EN15804+A2 results.

PRODUCT STAGE			CONSTRUCTION PROCESS STAGE		USE STAGE							END OF LIFE STAGE				BENEFITS AND LOADS BEYOND THE SYSTEM BOUNDARIES
Raw material supply	Transport	Manufacturing	Transport gate to site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse - Recovery - Recycling potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
x	x	x	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND

X = Modules Assessed

ND = Not Declared





ENVIRONMENTAL IMPACT per functional unit or declared unit (indicators A1)

	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
ADPE	kg Sb eq.	3,84E-04	6,92E-05	3,27E-05	4,86E-04	0,00E+00													
ADPF	MJ	3,59E+03	9,65E+01	2,81E+00	3,69E+03	0,00E+00													
GWP	kg CO ₂ eq.	4,99E+02	7,21E+00	2,36E-01	5,06E+02	0,00E+00													
ODP	kg CFC11 eq.	1,01E-05	1,10E-06	1,66E-08	1,13E-05	0,00E+00													
POCP	kg ethene eq.	1,28E-01	4,31E-03	1,69E-04	1,33E-01	0,00E+00													
AP	kg SO ₂ eq.	1,01E+00	4,60E-02	2,04E-03	1,06E+00	0,00E+00													
EP	kg (PO ₄) ₃ eq.	2,33E-01	1,01E-02	1,84E-04	2,43E-01	0,00E+00													

Toxicity indicators and ECI (Dutch market)

HTP	kg DCB eq.	4,61E+01	2,06E+00	6,79E-01	4,88E+01	0,00E+00												
FAETP	kg DCB eq.	5,56E-01	5,29E-02	1,22E-02	6,21E-01	0,00E+00												
MAETP	kg DCB eq.	3,79E+03	1,80E+02	2,85E+01	4,00E+03	0,00E+00												
TETP	kg DCB eq.	3,14E-01	9,08E-03	3,68E-02	3,60E-01	0,00E+00												
ECI	euro	3,62E+01	8,58E-01	8,87E-02	3,71E+01	0,00E+00												
ADPF	kg Sb eq.	1,73E+00	4,64E-02	1,35E-03	1,77E+00	0,00E+00												

ADPE = Abiotic Depletion Potential for non-fossil resources
 ADPF = Abiotic Depletion Potential for fossil resources
 GWP = Global Warming Potential
 ODP = Depletion potential of the stratospheric ozone layer
 POCP = Formation potential of tropospheric ozone photochemical oxidants
 AP = Acidification Potential of land and water
 EP = Eutrophication Potential
 HTP = Human Toxicity Potential
 FAETP = Fresh water aquatic ecotoxicity potential
 MAETP = Marine aquatic ecotoxicity potential
 TETP = Terrestrial ecotoxicity potential
 ECI = Environmental Cost Indicator
 ADPF = Abiotic Depletion Potential for fossil resources



ENVIRONMENTAL IMPACT per functional unit or declared unit (core indicators A2)

	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP-total	kg CO ₂ eq.	4,87E+02	7,87E+00	2,45E-01	4,96E+02	ND													
GWP-fossil	kg CO ₂ eq.	4,87E+02	7,84E+00	2,44E-01	4,95E+02	ND													
GWP-biogenic	kg CO ₂ eq.	2,95E-03	9,79E-03	8,57E-04	1,36E-02	ND													
GWP-luluc	kg CO ₂ eq.	6,64E-02	1,39E-02	2,56E-04	8,06E-02	ND													
ODP	kg CFC11 eq.	9,05E-06	1,29E-07	1,89E-08	9,20E-06	ND													
AP	mol H ⁺ eq.	1,44E+00	6,08E-02	2,40E-03	1,50E+00	ND													
EP-freshwater	kg P eq.	1,53E-02	7,78E-05	1,92E-05	1,54E-02	ND													
EP-marine	kg N eq.	4,52E-01	2,67E-02	2,92E-04	4,79E-01	ND													
EP-terrestrial	mol N eq.	6,04E+00	2,91E-01	3,26E-03	6,33E+00	ND													
POCP	kg NMVOC eq.	1,30E+00	8,36E-02	9,86E-04	1,39E+00	ND													
ADP-minerals & metals	kg Sb eq.	3,84E-04	1,12E-05	3,27E-05	4,27E-04	ND													
ADP-fossil	MJ, net calorific value	3,11E+03	9,99E+01	2,65E+00	3,21E+03	ND													
WDP	m ³ world Deprived	1,80E+01	6,37E-01	7,41E-02	1,87E+01	ND													

GWP-total = Global Warming Potential total

GWP-fossil = Global Warming Potential fossil fuels

GWP-biogenic = Global Warming Potential biogenictotal

GWP-luluc = Global Warming Potential land use and land use change

ODP = Depletion potential of the stratospheric ozone layer

AP = Acidification Potential, Accumulated Exceedence

EP-freshwater = Eutrophication Potential, fraction of nutrients reaching freshwater end compartment

EP-marine = Eutrophication Potential, fraction of nutrients reaching marine end compartment

EP-terrestrial = Eutrophication Potential, Accumulated Exceedence

POCP = Formation potential of tropospheric ozone photochemical oxidants

ADP-minerals & metals = Abiotic Depletion Potential for non-fossil resources [1]

ADP-fossil = Abiotic Depletion for fossil resources potential [1]

WDP = Water (user) deprivation potential, deprivation-weighted water consumption [1]

Disclaimer [1]:

- The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.



ENVIRONMENTAL IMPACT per functional unit or declared unit (additional indicators A2)

Unit		A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
PM	Disease incidence	6,68E-06	2,85E-07	1,89E-08	6,99E-06	ND													
IRP	kBq U235 eq.	1,07E+01	7,07E-02	9,51E-03	1,08E+01	ND													
ETP-fw	CTUe	7,76E+03	4,65E+01	1,80E+01	7,82E+03	ND													
HTP-c	CTUh	3,46E-08	3,71E-09	1,54E-09	3,98E-08	ND													
HTP-nc	CTUh	2,93E-06	3,99E-08	3,76E-08	3,01E-06	ND													
SQP	-	5,05E+02	7,47E+01	5,22E+00	5,84E+02	ND													

PM = Potential incidence of disease due to PM emissions

IRP = Potential Human exposure efficiency relative to U235 [1]

ETP-fw = Potential Comparative Toxic Unit for ecosystems [2]

HTP-c = Potential Comparative Toxic Unit for humans, cancer [2]

HTP-nc = Potential Comparative Toxic Unit for humans, non-cancer [2]

SQP = Potential soil quality index [2]

Disclaimer [1]:

- This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste.

Disclaimer [2]:

- The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.



OUTPUT FLOWS AND WASTE CATEGORIES per functional unit or declared unit (A1 en A2)

Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
HWD	kg	8,88E-04	6,21E-04	1,74E-05	1,53E-03	ND												
NHWD	kg	6,42E+00	2,30E+00	2,71E-01	8,98E+00	ND												
RWD	kg	9,93E-03	4,84E-05	9,51E-06	9,99E-03	ND												
CRU	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	ND												
MFR	kg	4,01E-04	0,00E+00	5,49E-02	5,53E-02	ND												
MER	kg	4,77E-05	0,00E+00	5,69E-03	5,74E-03	ND												
EEE	MJ	0,00E+00	0,00E+00	5,39E-02	5,39E-02	ND												
ETE	MJ	0,00E+00	0,00E+00	9,27E-02	9,27E-02	ND												

HWD = Hazardous Waste Disposed
 NHWD = Non Hazardous Waste Disposed
 RWD = Radioactive Waste Disposed
 CRU = Components for reuse
 MFR = Materials for recycling
 MER = Materials for energy recovery
 EEE = Exported Electrical Energy
 ETE = Exported Thermal Energy



RESOURCE USE per functional unit or declared unit (A1 and A2)

	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
PERE	MJ	1,17E+02	2,17E+00	6,19E+01	1,81E+02	ND													
PERM	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	ND													
PERT	MJ	1,17E+02	2,17E+00	6,19E+01	1,81E+02	ND													
PENRE	MJ	3,26E+03	9,99E+01	2,83E+00	3,36E+03	ND													
PENRM	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	ND													
PENRT	MJ	3,26E+03	9,99E+01	2,83E+00	3,36E+03	ND													
SM	kg	1,36E+02	0,00E+00	1,01E-02	1,36E+02	ND													
RSF	MJ	1,12E+04	0,00E+00	0,00E+00	1,12E+04	ND													
NSRF	MJ	1,71E+02	0,00E+00	0,00E+00	1,71E+02	ND													
FW	m3	4,22E+00	2,10E-02	2,30E-03	4,24E+00	ND													

PERE = Use of renewable primary energy excluding renewable primary energy used as raw materials
 PERM = Use of renewable primary energy resources used as raw materials
 PERT = Total use of renewable primary energy resources
 PENRE = Use of non-renewable primary energy resources excluding non-renewable energy resources used as raw materials
 PENRM = Use of non-renewable primary energy resources used as raw materials
 PENRT = Total use of non-renewable primary energy resources
 SM = Use of secondary materials
 RSF = Use of renewable secondary fuels
 NSRF = Use of non-renewable secondary fuels
 FW = Use of net fresh water

BIOGENIC CARBON CONTENT per functional unit or declared unit (A1 and A2)

	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
BBCpr	kg C	0,00E+00	0,00E+00	0,00E+00	0,00E+00	ND													
BCCpa	kg C	0,00E+00	0,00E+00	0,00E+00	0,00E+00	ND													

BCCpr = Biogenic carbon content in product
 BCCpa = Biogenic carbon content in packaging



CALCULATION RULES

Declared unit

The declared unit for the life cycle assessment is 1000 kg of Screedment.

Data collection

Input- and output data has been provided by HCM of the production year 2023 for the following inventory categories:

- Materials (raw materials and auxiliary materials);
- Energy (electricity and heat);
- Emissions to air, water and soil;
- Treatment and disposal of production wastes.

Data quality

Data was validated by SGS at the process level. This means that not only the mass balance was verified, but that in the case of major deviations from the average (for all type of in- and output) the suppliers were asked for further explanation.

Allocations

Allocation of environmental interventions can apply to multi-input, multi-output, recycling and reuse processes. No allocation of multi output processes is applied in this study. For other allocations, the provisions from the EN 15804 are followed.

Cut-off criteria

This LCA contains all relevant data. The following processes are not included in this LCA:

- Assumed is that the maintenance and use of auxiliary equipment have a negligible contribution to the total (<1%). Because of this, these processes are not taken in account in this LCA, except such processes that are included in the Ecoinvent background data.
- Assumed is that the capital goods and infrastructure processes have a negligible contribution. These processes are not taken in account in this LCA, except such processes that are included in the Ecoinvent background data.

There is no reason to believe that relevant in- or outputs are excluded from this study.

SCENARIOS AND ADDITIONAL TECHNICAL INFORMATION

Product stage (A1-A3)

This stage consists of the extraction of raw materials, energy which occurs upstream to the manufacturing process, transportation of raw materials, processing of the raw materials into the final product with all processes and energy required for production as well as packaging materials.

Data collection was performed by HCM in cooperation with their suppliers. The manufacturer compiled mass and energy balances based on average production in year 2023. The production facility in Moerdijk uses renewable electricity in their production process.

DECLARATION OF SVHC

No substances of very high concern are present in concentrations greater than 0,1% by weight in the product.

REFERENCES

NMD Bepalingsmethode Milieuprestatie Bouwwerken 1.2, NMD Januari 2025.

EN 15804:2012+A2:2019 Sustainability of construction works - Environmental product declarations - Core rules for the product category of construction products.

ISO, 2006. "Environmental management. Life cycle assessment - Principles and framework". ISO 14040:2006.

ISO, 2006. "Environmental management. Life cycle assessment – Requirements and Guidelines". ISO 14044:2006.

ISO, 2000. "Environmental labels and declarations – Type III environmental declarations", ISO/TR 14025:2000.

