

# Environmental Product Declaration

according to ISO 14025 and EN 15804



This declaration is for:  
**ACT 1**

Provided by:  
**ECOCEM France SAS**



program operator  
**Stichting MRPI®**  
publisher  
**Stichting MRPI®**  
[www.mrpi.nl](http://www.mrpi.nl)

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### COMPANY INFORMATION



ECOCEM France SAS  
970 rue René Descartes  
13100  
Aix en Provence  
04 42 90 76 30  
dachard@ecocemglobal.com  
<https://www.ecocemglobal.com>

### PRODUCT

ACT 1

### DECLARED UNIT/FUNCTIONAL UNIT

ton

### DESCRIPTION OF PRODUCT

hydraulic binder not compliant with EN 197-1

### VISUAL PRODUCT



### MRPI® REGISTRATION

1.1.00486.2023

### DATE OF ISSUE

11-12-2023

### EXPIRY DATE

11-12-2028

### MORE INFORMATION

À [www.ecocemglobal.com/fr](http://www.ecocemglobal.com/fr)

### SCOPE OF DECLARATION

This MRPI®-EPD certificate is verified by **Niels Jonkers, PLUK sustainability**.

The LCA study has been done by **Stijn Mulder, EcoReview**.

The certificate is based on an LCA-dossier according to ISO14025 and EN15804+A2. It is verified according to the 'MRPI®-EPD verification protocol November 2020.v4.0'. EPDs of construction products may not be comparable if they do not comply with EN15804+A2. Declaration of SVHC that are listed on the 'Candidate List of Substances of Very High Concern for authorisation' when content exceeds the limits for registration with ECHA.

### PROGRAM OPERATOR

Stichting MRPI®  
Kingsfordweg 151  
1043GR  
Amsterdam



ir. J-P den Hollander, Managing director MRPI®

### DEMONSTRATION OF VERIFICATION

CEN standard EN15804 serves as the core PCR[a]

Independent verification of the declaration and data,

according to EN ISO 14025:2010:

internal: external: X

Third party verifier:



Niels Jonkers, PLUK sustainability

[a] PCR = Product Category Rules

### DETAILED PRODUCT DESCRIPTION

Hydraulic binder not compliant with EN 197-1, used for the manufacture of concrete, mortars, grouts, coatings and other mixtures intended for construction and the manufacture of construction products.

### COMPONENT > 1% of total mass [%]

COMPONENT > 1% of total mass	[%]
Cement	
Limestone Filler	
Blast Furnace Slag	

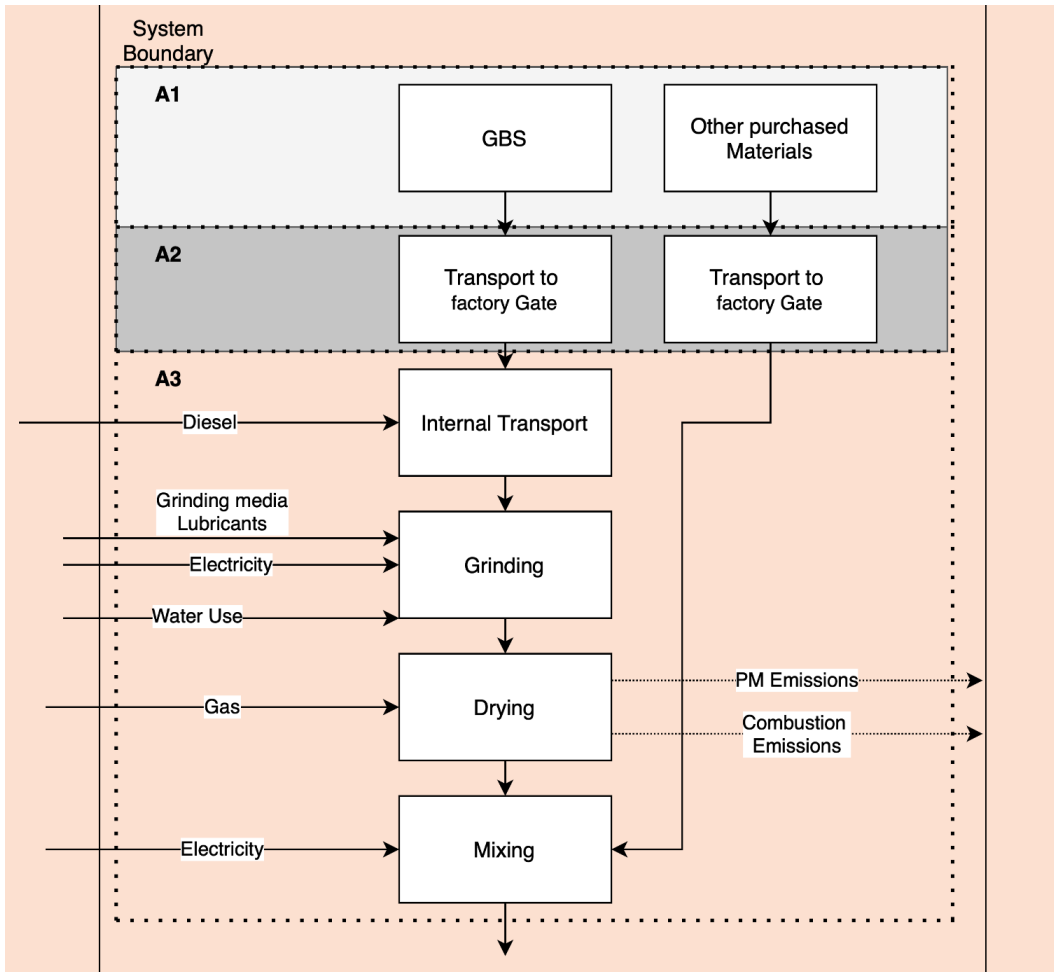
### SCOPE AND TYPE

The type of this EPD is Cradle-to-Gate (A1-A3). All major steps from the extraction of natural resources to the factory gate are included in the environmental performance of the manufacturing phase, except those that are not relevant to the environmental performance of the product. The software SimaPro is used to perform the LCA. The background databases used is EcoInvent 3.6

PRODUCT STAGE	CONSTRUCTION				USE STAGE								END OF LIFE				BENEFITS AND LOADS BEYOND THE SYSTEM BOUNDARIES
	PROCESS												STAGE				
	STAGE																
Raw material supply	Transport	Manufacturing	Transport gate to site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential	
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D	
x	x	x	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	

X = Modules Assessed

ND = Not Declared



LCA process diagram according to EN 15804 (7.2.1)



**REPRESENTATIVENESS**

This EPD is representative for the Ecocem Dunkirk production facility.

## ENVIRONMENTAL IMPACT per functional unit or declared unit (core indicators A2)

	UNIT	A1	A2	A3	A1-A3
GWP-total	kg CO2 eq.	1.69E+2	9.73E+0	1.94E+1	1.98E+2
GWP-fossil	kg CO2 eq.	1.69E+2	9.72E+0	1.94E+1	1.98E+2
GWP-biogenic	kg CO2 eq.	1.39E-1	4.96E-3	8.79E-3	1.53E-1
GWP-luluc	kg CO2 eq.	4.63E-2	3.87E-3	1.50E-3	5.16E-2
ODP	kg CFC11 eq.	7.31E-6	2.21E-6	2.90E-6	1.24E-5
AP	mol H+ eq.	3.59E-1	7.54E-2	2.42E-2	4.59E-1
EP-freshwater	kg PO4 eq.	1.08E-3	7.70E-5	6.36E-5	1.23E-3
EP-marine	kg N eq.	1.40E-1	2.37E-2	8.55E-3	1.72E-1
EP-terrestrial	mol N eq.	1.31E+0	2.62E-1	9.11E-2	1.66E+0
POCP	kg NMVOC eq.	3.94E-1	7.34E-2	2.60E-2	4.94E-1
ADP-minerals & metals	kg Sb eq.	7.13E-5	2.37E-4	1.99E-5	3.28E-4
ADP-fossil	MJ, net calorific value	1.05E+3	1.47E+2	5.38E+2	1.74E+3
WDP	m3 world eq. deprived	1.64E+1	4.37E-1	3.10E+0	2.00E+1

GWP-total = Global Warming Potential total

GWP-fossil = Global Warming Potential fossil fuels

GWP-biogenic = Global Warming Potential biogenic

GWP-luluc = Global Warming Potential land use and land use change

ODP = Depletion potential of the stratospheric ozone layer

AP = Acidification Potential, Accumulated Exceedence

EP-freshwater = Eutrophication Potential, fraction of nutrients reaching freshwater end compartment

EP-marine = Eutrophication Potential, fraction of nutrients reaching marine end compartment

EP-terrestrial = Eutrophication Potential, Accumulated Exceedence

POCP = Formation potential of tropospheric ozone photochemical oxidants

ADP-minerals&metals = Abiotic Depletion Potential for non fossil resources [2]

ADP-fossil = Abiotic Depletion for fossil resources potential [2]

WDP = Water (user) deprivation potential, deprivation-weighted water consumption [2]

Disclaimer [2]

- The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

**ENVIRONMENTAL IMPACT per functional unit or declared unit (additional indicators A2)**

	UNIT	A1	A2	A3	A1-A3
PM	Disease incidence	9.02E-7	8.26E-7	3.94E-7	2.12E-6
IRP	kBq U235 eq.	1.35E+0	6.41E-1	4.51E+0	6.50E+0
ETP-fw	CTUe	1.35E+3	1.18E+2	9.24E+1	1.56E+3
HTP-c	CTUh	2.20E-6	4.50E-9	2.72E-9	2.21E-6
HTP-nc	CTUh	6.32E-6	1.38E-7	3.52E-8	6.50E-6
SQP	---	2.14E+2	1.18E+2	7.12E+0	3.39E+2

PM = Potential incidence of disease due to PM emissions  
 IRP = Potential Human exposure efficiency relative to U235 [1]  
 ETP-fw = Potential Comparative Toxic Unit for ecosystems [2]  
 HTP-c = Potential Comparative Toxic Unit for humans [2]  
 HTP-nc = Potential Comparative Toxic Unit for humans, non-cancer [2]  
 SQP = Potential soil quality index [2]

Disclaimer [1]

- This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Disclaimer [2]

- The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

### RESOURCE USE per functional unit or declared unit (A1 / A2)

	UNIT	A1	A2	A3	A1-A3
PERE	MJ	1.40E+2	2.04E+0	4.01E+1	1.82E+2
PERM	MJ	0.00	0.00	0.00	0.00
PERT	MJ	1.40E+2	2.04E+0	4.01E+1	1.82E+2
PENRE	MJ	1.04E+3	1.56E+2	5.51E+2	1.75E+3
PENRM	MJ	1.61E-7	0.00	0.00	1.61E-7
PENRT	MJ	1.04E+3	1.56E+2	5.51E+2	1.75E+3
SM	kg	5.80E+0	0.00	0.00	5.80E+0
RSF	MJ	1.59E+2	0.00	0.00	1.59E+2
NRSF	MJ	1.48E+2	0.00	0.00	1.48E+2
FW	m3	5.00E-1	1.61E-2	3.29E-1	8.45E-1

PERE = Use of renewable energy excluding renewable primary energy resources

PERM = Use of renewable energy resources used as raw materials

PERT = Total use of renewable primary energy resources

PENRE = Use of non-renewable primary energy resources excluding non-renewable energy resources used as raw materials

PENRM = Use of non-renewable primary energy resources used as raw materials

PENRT = Total use of non-renewable primary energy resources

SM = Use of secondary materials

RSF = Use of renewable secondary fuels

NRSF = Use of non renewable secondary fuels

FW = Use of net fresh water

### OUTPUT FLOWS AND WASTE CATEGORIES per functional unit or declared unit (A1 / A2)

	UNIT	A1	A2	A3	A1-A3
HWD	kg	1.69E-4	3.58E-4	2.12E-4	7.39E-4
NHWD	kg	1.32E+0	8.46E+0	6.96E-1	1.05E+1
RWD	kg	1.32E-2	1.00E-3	5.94E-3	2.01E-2
CRU	kg	0.00	0.00	0.00	0.00
MFR	kg	7.04E-2	0.00	0.00	7.04E-2
MER	kg	2.29E-3	0.00	0.00	2.29E-3
EEE	MJ	9.58E-2	0.00	0.00	9.58E-2
ETE	MJ	2.55E-2	0.00	0.00	2.55E-2

HWD = Hazardous Waste Disposed

RWD = Radioactive Waste Disposed

MFR = Materials for recycling

EEE = Exported Electrical Energy

NHWD = Non Hazardous Waste Disposed

CRU = Components for reuse

MER = Materials for energy recovery

ETE = Exported Thermal Energy

## BIOGENIC CARBON CONTENT per functional unit or declared unit (A1 / A2)

	UNIT	A1	A2	A3	A1-A3
BCCpr	kg C	0.00	0.00	0.00	0.00
BCCpa	kg C	0.00	0.00	0.00	0.00

BCCpr = Biogenic carbon content in product

BCCpa = Biogenic carbon content in packaging

## CALCULATION RULES

### *Data quality*

Data flows have been modeled as realistically as possible. Data quality assessment is based on the principle that the primary data used for processes occurring at the production site is selected in the first instance. Where this is not available, other reference data is selected from appropriate sources.

### *Data collection period*

The dataset is representative for the production processes used in 2021.

### *Methodology and reproducibility*

The process descriptions and quantities in this study are reproducible in accordance to the reference standards that have been used. The references of all sources, both primary and public sources and literature, have been documented. In addition, to facilitate the reproducibility of this LCA, a full set of data records has been generated.

### *Allocation*

Allocation of emissions from steel production to the purchased GBS are in accordance with the French regulations mentioned in the NF EN 15804+A2/CN and the economic allocation recommended by the French government (DHUP – Department of Housing, Urban Planning and Landscape).

## SCENARIOS AND ADDITIONAL TECHNICAL INFORMATION

### *A1. Raw materials supply*

Emissions from the steel production are allocated onto the blast furnace slag in accordance with the NF EN 15804+A2/CN and the economic allocation recommended by the French government (DHUP – Department of Housing, Urban Planning and Landscape).

### *A2. Transport of raw materials to manufacturer*

The transportation of the suppliers to Ecocem Dunkirk is done by truck.

### *A3. Manufacturing*

The production consists of grinding and drying of Granulated Blastfurnace Slag (GBS) and depending on the end product also mixing with other purchased materials.



### DECLARATION OF SVHC

None of the substances contained in the product are listed in the “Candidate List of Substances of Very High Concern for authorisation”, or they do not exceed the threshold with the European Chemicals Agency.

### REFERENCES

- Simapro 9.5.0.0.
- EN 15804: Sustainability of construction works - Environmental product declarations - Core rules for the product category of construction products', EN 15804:2019+A2.
- ISO 14040: Environmental management - Life cycle assessment – Principles and Framework', International Organization for Standardization, ISO14040:2006.
- ISO 14044: Environmental management - Life cycle assessment - Requirements and guidelines', International Organization for Standardization, ISO14044:2006.
- ISO 14025: Environmental labels and declarations -- Type III environmental declarations -- Principles and procedures', International Organization for Standardization, ISO14025:2006.

### REMARKS

None