Environmental Product Declaration

according to ISO 14025 and EN 15804

This declaration is for:
Interthane 990UHS

Provided by:
AkzoNobel

MRPI
milieu relevante product informatie

International

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ECO PLATFORM
EPD
VERIFIED

COMPANY INFORMATION

Stoneygate Lane
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PRODUCT

Interthane 990UHS

DECLARED UNIT/FUNCTIONAL UNIT

All impacts are calculated using the declared unit "decoration of 1 m² of surface"

DESCRIPTION OF PRODUCT

Interthane 990UHS is a low VOC, two component acrylic polyurethane high performance finish coat with excellent gloss and colour retention on exterior exposure.

VISUAL PRODUCT

MRPI® REGISTRATION

1.1.00275.2022

DATE OF ISSUE

04-02-2022

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MORE INFORMATION

https://www.international-pc.com/products/interthane-990uhs

SCOPE OF DECLARATION

This MRPI®-EPD certificate is verified by **ing. Kamiel Jansen, Aveco de Bondt.**
The LCA study has been done by **Brienne Wiersema, Ecomatters.**
The certificate is based on an LCA-dossier according to ISO14025 and EN15804+A1. It is verified according to the 'MRPI®-EPD verification protocol November 2020.v4.0'. EPDs of construction products may not be comparable if they do not comply with EN15804+A1. Declaration of SVHC that are listed on the 'Candidate List of Substances of Very High Concern for authorisation' when content exceeds the limits for registration with ECHA.

PROGRAM OPERATOR

Stichting MRPI®
Kingsfordweg 151
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ir. J-P den Hollander, Managing director MRPI®

DEMONSTRATION OF VERIFICATION
CEN standard EN15804 serves as the core PCR[a]
Independent verification of the declaration and data, according to EN ISO 14025:2010: internal: external: X
Third party verifier: Jansen ing. Kamiel Jansen, Aveco de Bondt
[a] PCR = Product Category Rules

DETAILED PRODUCT DESCRIPTION

Interthane 990UHS exhibits superior application properties, environmental durability and chemical resistance. It gives excellent gloss and colour retention on exterior exposure.

Interthane 990UHS is used as a durable high gloss finish coat over correctly prepared primed steel and masonry surfaces for exposed steelwork in a wide range of aggressive environments, including chemical and petrochemical plants, offshore structures, bridges, pulp and paper mills, power plants and refineries.

Application method: Airless spray, Air Spray, Brush, Roller

Pack size: 20 liters

Production process and conditions of delivery:
During paint production, the raw materials are pre-weighed according to the percentage of each in the formulation. The pigment is then dispersed in a mixture of binder using a variety of mixing equipment.
Finally, the paint undergoes QC (quality control), is filtered and filled into the appropriate packaging container(s). All paint containers are transported from the production sites to the customers.

COMPONENT (> 1%)	[kg / %]
Binder: Acrylic polyurethane	Confidential
Solvent: Organic Solvents	Confidential
Pigment: Lightfast pigments	Confidential

(*) > 1% of total mass

SCOPE AND TYPE

The type of this EPD is Cradle-to-Gate with options. All major steps from the extraction of natural resources to the final disposal of the product are included in the environmental performance of the manufacturing phase, except those that are not relevant to the environmental performance of the product. This declaration does not imply an indicator result of zero. This EPD is representative for products produced in Bangalore, India and sold in South Asia.

The software GaBi 10.5.0.78 Professional was used to perform the LCA. In the model the data used is sourced from the Ecoinvent 3.7 database and the Raw materials LCI database for the European Council of the Paint, Printing Ink and Artists' Colours Industry (CEPE).

The validity of this EPD is in correspondence with the specifications of the LCA project report.

All impacts associated with the upstream production of materials and energy are included in the system boundaries. Mining activities and controlled landfills are included in the product systems. Similarly, wastewater treatment activities are also considered within the technological systems. The emissions and resource extractions derived from these processes are considered elementary exchanges between the product systems and the environment.

PRODUCT STAGE			CONSTRUCTION PROCESS STAGE		USE STAGE								END OF LIFE STAGE				BENEFITS AND LOADS BEYOND THE SYSTEM BOUNDARIES
Raw material supply	Transport	Manufacturing	Transport gate to site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse- Recovery- Recycling- potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	ND

X = Modules Assessed

ND = Not Declared

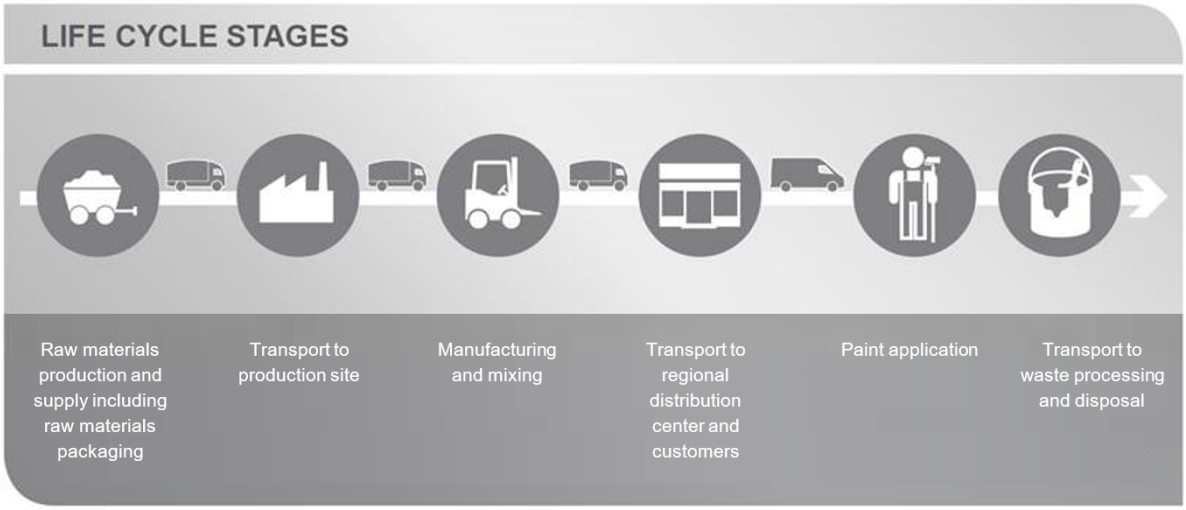

Figure: LCA process diagram according to EN 15804(7.2.1)

REPRESENTATIVENESS

The representative product consists of a weighted average based on forecasted annual production volumes of the formulation and characteristics (i.e. packaging format) of the products within the Interthane 990UHS coating:

- Interthane 990UHS - Traffic Grey
- Interthene 990UHS - Dusty Grey

This EPD is representative for products produced in India. The paint is produced at one production site: Bangalore, India.

Intherthane 990UHS
Density (kg/l) 1.3
Coverage (m²/l) 9
Number of Layers 1
Total product used (kg/m²) 0.139

A sensitivity analysis is performed to assess the representativeness of the representative product. The environemental impact results for the individual Interthane 990UHS products have a maximum difference of 6.5% when compared with the representative product, in the Acidification Potential (AP) impact category.

ENVIRONMENTAL IMPACT per functional unit or declared unit (indicators A1)

	UNIT	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4
ADPE	kg Sb eq.	2.20 E-6	4.04 E-8	-9.29 E-9	2.23 E-6	3.09 E-7	6.40 E-8	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	3.12 E-9	0.00	1.46 E-9
ADPF	MJ	9.93 E+0	2.75 E-1	4.92 E-1	1.07 E+1	1.41 E+0	2.44 E-1	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	2.01 E-2	0.00	1.80 E-2
GWP	kg CO2 eq.	4.81 E-1	1.84 E-2	4.50 E-2	5.44 E-1	9.30 E-2	5.56 E-2	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	1.29 E-3	0.00	1.74 E-2
ODP	kg CFC11 eq.	1.28 E-7	3.27 E-9	-3.16 E-10	1.30 E-7	1.64 E-8	1.31 E-9	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	2.35 E-10	0.00	2.11 E-10
POCP	kg ethene eq.	3.69 E-4	1.16 E-5	4.70 E-5	4.28 E-4	3.55 E-5	1.07 E-5	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	5.30 E-7	0.00	5.93 E-7
AP	kg SO2 eq.	3.03 E-3	1.58 E-4	1.10 E-4	3.30 E-3	3.65 E-4	8.88 E-5	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	5.08 E-6	0.00	6.40 E-6
EP	kg (PO4)3- eq.	8.53 E-4	2.91 E-5	6.81 E-6	8.89 E-4	1.09 E-4	3.88 E-5	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	1.51 E-6	0.00	3.91 E-6

ADPE = Abiotic Depletion Potential for non-fossil resources
ADPF = Abiotic Depletion Potential for fossil resources
GWP = Global Warming Potential
ODP = Depletion potential of the stratospheric ozone layer
POCP = Formation potential of tropospheric ozone photochemical oxidants
AP = Acidification Potential of land and water
EP = Eutrophication Potential

RESOURCE USE per functional unit or declared unit (A1 / A2)

	UNIT	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4
PERE	MJ	4.36 E-1	2.78 E-3	1.61 E-2	4.55 E-1	1.58 E-2	2.02 E-2	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	2.18 E-4	0.00	1.46 E-4
PERM	MJ	2.24 E-4	4.52 E-9	1.79 E-9	2.24 E-4	1.08 E-8	1.27 E-9	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	1.22 E-10	0.00	3.77 E-10
PERT	MJ	4.36 E-1	2.78 E-3	1.61 E-2	4.55 E-1	1.58 E-2	2.02 E-2	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	2.18 E-4	0.00	1.46 E-4
PENRE	MJ	1.06 E+1	2.79 E-1	5.07 E-1	1.13 E+1	1.43 E+0	2.72 E-1	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	2.03 E-2	0.00	1.82 E-2
PENRM	MJ	7.77 E-7	0.00	1.44 E-10	7.77 E-7	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
PENRT	MJ	1.06 E+1	2.79 E-1	5.07 E-1	1.13 E+1	1.43 E+0	2.72 E-1	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	2.03 E-2	0.00	1.82 E-2
SM	MJ	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
RSF	MJ	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
NRSF	MJ	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
FW	m3	7.75 E-2	3.08 E-5	-7.24 E-5	7.74 E-2	1.62 E-4	7.97 E-5	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	2.48 E-6	0.00	1.19 E-5

PERE = Use of renewable energy excluding renewable primary energy resources
PERM = Use of renewable energy resources used as raw materials
PERT = Total use of renewable primary energy resources
PENRE = Use of non-renewable primary energy resources excluding non-renewable energy resources used as raw materials
PENRM = Use of non-renewable primary energy resources used as raw materials
PENRT = Total use of non-renewable primary energy resources
SM = Use of secondary materials
RSF = Use of renewable secondary fuels
NRSF = Use of non renewable secondary fuels
FW = Use of net fresh water

OUTPUT FLOWS AND WASTE CATEGORIES per functional unit or declared unit (A1 / A2)

	UNIT	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4
HWD	kg	0.00	0.00	1.90 E-3	1.90 E-3	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
NHWD	kg	0.00	0.00	2.93 E-4	2.93 E-4	0.00	9.25 E-2	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	1.39 E-1
RWD	kg	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
CRU	kg	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
MFR	kg	0.00	0.00	0.00	0.00	0.00	5.54 E-2	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
MER	kg	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
EEE	MJ	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
ETE	MJ	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

HWD = Hazardous Waste Disposed
NHWD = Non Hazardous Waste Disposed
RWD = Radioactive Waste Disposed
CRU = Components for reuse
MFR = Materials for recycling
MER = Materials for energy recovery
EEE = Exported Electrical Energy
ETE = Exported Thermal Energy

CALCULATION RULES

Cut off criteria

The cut-off is not considered in any of the life cycle stages.

In the electricity for paint manufacturing process, transmission and transformation losses were not accounted for in case of renewable energy sources (solar energy). The reason for that exclusion is the fact that transformation and transmission losses account together for less than 1% of the energy input and it is not expected to influence the results significantly.

Data quality and data collection period

Specific data was collected from AkzoNobel through a questionnaire, including inquiries about paint characteristics, production information and end-of-life. The data collection period for specific data was the year 2019.

Transport data (for raw materials, paint and packaging materials), packaging materials use and packaging material end of life scenarios were covered with specific data from AkzoNobel or with data generic values as described in the Product Environmental Footprint Category Rules - Decorative Paints document version 1.0 published by CEPE and reviewed in April 2018. Further data gaps (i.e. end-of-life transport data) were covered with data from internal AkzoNobel LCA studies concerning the same type of products (paints and coatings). Generic data (i.e. upstream acquisition and production of raw materials, energy generation, transport, waste treatment processes) was selected from Ecoinvent 3.7 database. In the case of missing data, a relevant proxy was searched and adjusted to the corresponding unit process.

Allocation procedure

To allocate the emissions and inputs to the manufactured products, the decision-hierarchy in ISO 14044 is used (ISO 2006). It is not possible to sub-divide the site data into a more detailed level or find physical causalities between inputs and outputs, thus allocation is done based on mass, considering the expected annual production of paint product. The paint production is basically a process of mixing ingredients and, therefore, the environmental impact is fairly to be related to the mass of the products.

SCENARIOS AND ADDITIONAL TECHNICAL INFORMATION

A1. Raw materials supply

This module considers the extraction and processing of all raw materials and energy which occur upstream to the Interthane 990UHS manufacturing process, as well as waste processing up to the end-of waste state.

A2. Transport of raw materials to manufacturer

This includes the transport distance of the raw materials to the manufacturing facility via road. Based on data provided directly by AkzoNobel for this life cycle stage are the following:

Raw materials transport type	Truck	Container ship, sea
Distance (km)	880	2270
Capacity	34-40 t ,60% payload	60% utilization factor

A3. Manufacturing

This module covers the manufacturing of the protective coatings and includes all processes linked to production such as storing, mixing, packing and internal transportation. Use of electricity, fuels and auxiliary materials in paint production is taken into account as well.

Data regarding paint production was provided for the manufacturing site where the coatings are produced: Bangalore, India. Furthermore, the specific transportation distances and transportation modes for raw materials, paint packaging and transportation to customer were collected from the AkzoNobel logistics department. Primary data and site-specific data were retrieved. For electricity sources, Ecoinvent 3.7 dataset was used. For upstream (raw material processes) and downstream processes (application, use, and waste processing) generic data is used when no specific data is obtained.

The construction site data includes lighting, heating, offices, etc. The manufacture of production equipment and infrastructure is not included in the system boundary.

A4. Transport to Regional Distribution Centre and customer

All paint containers are transported from the production facility into a distribution centre and then finally to the customer. On average, the transport characteristics for this life cycle stage are the following:

Transport from factory to customer	Transport from factory to customer
Vehicle type	Truck 1
Distance	1430
Capacity utilisation	>32 t ,60% payload

A5. Application and use

This module includes the environmental aspects and impacts associated with the application and of the paint. It is assumed that no energy is required during the application of this paint. The use of paintbrushes and other appliances used during application are not included. There are some raw materials added in the paint formulations which contain small amounts of solvents. The VOC emissions during application of paint are included in this module.

C2. Transport to incineration or landfill

This module includes one-way transportation distance of the demolition or sorting site to the dump site.

End-of-life transport type	Transport to waste processing
Vehicle type	Truck
Distance	100 km
Capacity utilisation	>32 t ,60% payload

C3. Waste processing and C4. Disposal

The end of life stage is encompassed in these modules. It is assumed that paint is used as interior paint. It is assumed that part of the paint is lost during application and the rest is applied.

The coating lost during application is assumed to be non-hazardous waste and disposed of in landfill (35%) and incinerated (65%). After its lifetime, it is assumed that part of the coatings end up in landfill (88%) and in incineration (12%) as non-hazardous waste. These assumptions are based on best knowledge of the end of life of coating from direct contact with AkzoNobel.

Classification of paint, based on function	% Sold paint in walls > 100 years	% of sold paint to landfill	% of sold paint to incineration
Exterior, Trim and other paints	0,0%	88,0%	12,0%

"Unspecified VOC" emissions

The CML-IA methods do not have characterization factors for the “unspecified VOC” emission flow in the Global Warming Potential environmental impact category. However, VOCs are known to have influence in this category. In order to include the impacts of the VOCs and align with current practice of AkzoNobel, it was decided to calculate the VOC impact on Global Warming Potential separately. The Global Warming Potential impact category has been modified, adding a generic factor of 4.23 kgCO2-eq/kg VOC, which is in line with AkzoNobel characterisation factors for carbon reporting.

Environmental Impact	A1	A2	A3	TOTAL A1-A3	A4	A5	C2	C4
GWP 100 years [kg CO2 eq.]	4.81E-1	1.84E-2	4.50E-2	5.44E-1	9.30E-2	5.45E-2	1.25E-3	4.16E-2
GWP 100 years incl.VOC char. fact. [kg CO2 eq.]	4.81E-1	1.84E-2	4.55E-2	5.45E-1	9.30E-2	7.35E-2	1.25E-3	4.16E-2

DECLARATION OF SVHC

None of the substances contained in the product are listed in the “Candidate List of Substances of Very High Concern for authorisation”, or they do not exceed the threshold with the European Chemicals Agency.

REFERENCES

EN 15804:2012+A1:2013 Sustainability of construction works. Environmental product declarations. Core rules for the product category of construction products, 11/2013.

ISO 14040/14044 on Life Cycle Assessments

Product Environmental Footprint Category Rules - Decorative Paints. Developed by the Technical Secretariat Decorative Paints of the European Council of the Paint, Printing Ink and Artists' Colours Industry, version 1.0, 2018

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Raw materials LCI database for the European Council of the Paint, Printing Ink and Artists' Colours Industry (CEPE), version 3.0, IVL Swedish Environmental Research Institute, 2016

Wernet, G., Bauer, C., Steubing, B., Reinhard, J., Moreno-Ruiz, E., and Weidema, B., 2016. The ecoinvent database version 3 (part I): overview and methodology. The International Journal of Life Cycle Assessment, [online] 21(9), pp.1218–1230. Available at: <http://link.springer.com/10.1007/s11367-016-1087-8> [Accessed 20-10-2020]

REMARKS

None