

# Environmental Product Declaration

*according to ISO 14025 and EN 15804*



This declaration is for:

**Milled Lime: Weisskalk CL90-Q**

Provided by:

**Spenner GmbH & Co. KG**

# spenner



program operator

**Stichting MRPI®**

publisher

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**11-03-2027**



Nationale

**Milieu** DATABASE





### COMPANY INFORMATION

# spenner

Spenner GmbH & Co. KG  
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<https://spenner-zement.de/>

### PRODUCT

Milled Lime: Weisskalk CL90-Q

### DECLARED UNIT/FUNCTIONAL UNIT

The production of 1 metric ton of milled Lime

### DESCRIPTION OF PRODUCT

Milled quick lime to be used in various different industries.

### VISUAL PRODUCT



### MRPI® REGISTRATION

1.1.00273.2022

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11-03-2022

### EXPIRY DATE

11-03-2027

### MORE INFORMATION

<https://spenner-zement.de/produkte/kalk/weisskalk-cl-90-q-r5-p1/>

### SCOPE OF DECLARATION

This MRPI®-EPD certificate is verified by **Anne Kees Jeeninga, Advieslab VOF**.

The LCA study has been done by **Ruben van Gaalen, EcoReview B.V.** .

The certificate is based on an LCA-dossier according to ISO14025 and EN15804+A2/Bepalingsmethode. It is verified according to the 'MRPI®-EPD verification protocol November 2020.v4.0'. EPDs of construction products may not be comparable if they do not comply with EN15804+A2/Bepalingsmethode. Declaration of SVHC that are listed on the 'Candidate List of Substances of Very High Concern for authorisation' when content exceeds the limits for registration with ECHA.

### PROGRAM OPERATOR

Stichting MRPI®  
Kingsfordweg 151  
1043GR  
Amsterdam



ir. J-P den Hollander, Managing director MRPI®

### DEMONSTRATION OF VERIFICATION

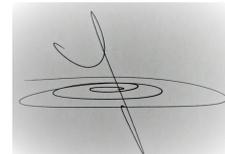
CEN standard EN15804 serves as the core PCR[a]

Independent verification of the declaration and data,

according to EN ISO 14025:2010:

internal: external: X

Third party verifier:



Anne Kees Jeeninga, Advieslab VOF

[a] PCR = Product Category Rules

## DETAILED PRODUCT DESCRIPTION

Quick Lime (CaO) is produced by Spenner in Erwitte, Germany which can be applied in many different industries;

- Steel industry
- Processing of drinking water and water for general use
- Removal of sulphur from smoke and fumes
- Ground stabilisation
- Waste water purification
- Treatment of sewage sludge
- Manufacturing of building materials for the calcareous sandstone industry and also for use in the foam mortar business

The quick lime is also available in lump lime.

COMPONENT (> 1%)	[kg / %]
Limestone	100%

(\*) > 1% of total mass

## SCOPE AND TYPE

The quick lime in this EPD is produced at the production location of Spenner in Erwitte.

Since quick lime is a semi-finished product, only the production of the quick lime is included in the LCA (A1-A3).

The LCA is compiled using the "NMD Bepalingsmethode Milieuprestatie Bouwwerken v1.0" as PCR, Ecoinvent v3.6 for background processes, SimaPro 9.1.1.1 LCA software. The main impact categories have been calculated with the characterization factors in "EN 15804 +A2 Method V1.00 / EF 3.0 normalization and weighting set" and "NMD Bepalingsmethode 1.0, jul 2020 (NMD 3.3) V3.04 / MKI-SBK single-score".

PRODUCT STAGE	CONSTRUCTION										USE STAGE				END OF LIFE				BENEFITS AND LOADS BEYOND THE SYSTEM BOUNDARIES
	PROCESS										STAGE								
	STAGE																		
Raw material supply	Transport	Manufacturing	Transport gate to site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction	demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential		
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D			
X	X	X	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND		

X = Modules Assessed

ND = Not Declared

## Spenner Lime Process diagram 2020

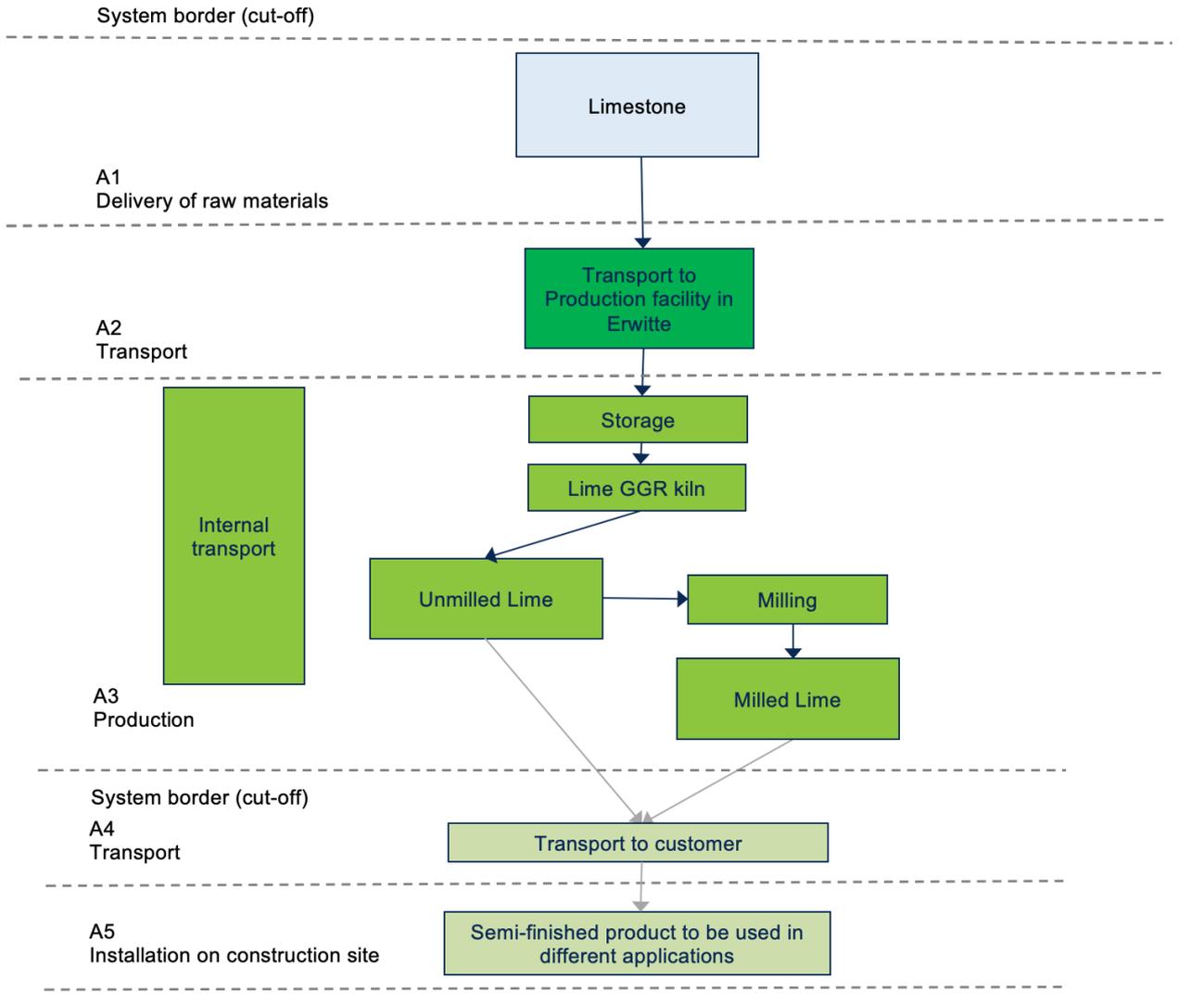


Figure: LCA process diagram according to EN 15804(7.2.1)

### REPRESENTATIVENESS

This EPD is representative for products produced and sold in the EU. The quick lime is produced in one production site of Spenner in Erwitte.

## ENVIRONMENTAL IMPACT per functional unit or declared unit (indicators A1)

	UNIT	A1	A2	A3	A1-A3
ADPE	kg Sb eq.	2.07E-4	0.00	1.87E-5	2.25E-4
ADPF	MJ	5.76E+3	0.00	2.18E+2	5.98E+3
GWP	kg CO2 eq.	1.13E+3	0.00	1.33E+1	1.14E+3
ODP	kg CFC11 eq.	3.54E-6	0.00	9.56E-7	4.50E-6
POCP	kg ethene eq.	1.44E-2	0.00	2.08E-3	1.65E-2
AP	kg SO2 eq.	1.34E-1	0.00	2.67E-2	1.61E-1
EP	kg (PO4)3- eq.	2.98E-1	0.00	4.70E-3	3.03E-1

Toxicity indicators for Dutch market

HTP	kg DCB eq.	7.46E+0	0.00	1.24E+0	8.71E+0
FAETP	kg DCB eq.	9.20E-1	0.00	3.48E-2	9.54E-1
MAETP	kg DCB eq.	2.16E+3	0.00	1.72E+2	2.33E+3
TETP	kg DCB eq.	6.81E-2	0.00	2.78E-2	9.59E-2
ECI	Euro	6.10E+1	0.00	9.70E-1	6.20E+1
ADPF	kg Sb. eq.	2.77E+0	0.00	1.05E-1	2.87E+0

ADPE = Abiotic Depletion Potential for non-fossil resources  
 ADPF = Abiotic Depletion Potential for fossil resources  
 GWP = Global Warming Potential  
 ODP = Depletion potential of the stratospheric ozone layer  
 POCP = Formation potential of tropospheric ozone photochemical oxidants  
 AP = Acidification Potential of land and water  
 EP = Eutrophication Potential  
 HTP = Human Toxicity Potential  
 FAETP = Fresh water aquatic ecotoxicity potential  
 MAETP = Marine aquatic ecotoxicity potential  
 TETP = Terrestrial ecotoxicity potential  
 ECI = Environmental Cost Indicator  
 ADPF = Abiotic Depletion Potential for fossil resources expressed in [kg Sb-eq.]

## ENVIRONMENTAL IMPACT per functional unit or declared unit (core indicators A2)

	UNIT	A1	A2	A3	A1-A3
GWP-total	kg CO2 eq.	1.13E+3	0.00	1.35E+1	1.14E+3
GWP-fossil	kg CO2 eq.	1.13E+3	0.00	1.36E+1	1.14E+3
GWP-biogenic	kg CO2 eq.	5.32E-3	0.00	-4.28E-2	-3.75E-2
GWP-luluc	kg CO2 eq.	1.39E-2	0.00	1.34E-3	1.52E-2
ODP	kg CFC11 eq.	3.62E-6	0.00	8.48E-7	4.47E-6
AP	mol H+ eq.	1.79E-1	0.00	3.30E-2	2.12E-1
EP-freshwater	kg PO4 eq.	9.12E-2	0.00	6.69E-4	9.19E-2
EP-marine	kg N eq.	5.22E-2	0.00	6.79E-3	5.90E-2
EP-terrestrial	mol N eq.	6.20E-1	0.00	7.86E-2	6.99E-1
POCP	kg NMVOC eq.	1.54E-1	0.00	2.08E-2	1.75E-1
ADP-minerals & metals	kg Sb eq.	2.07E-4	0.00	1.87E-5	2.25E-4
ADP-fossil	MJ, net calorific value	3.82E+3	0.00	2.11E+2	4.03E+3
WDP	m3 world eq. deprived	1.34E+1	0.00	2.00E-1	1.36E+1

GWP-total = Global Warming Potential total

GWP-fossil = Global Warming Potential fossil fuels

GWP-biogenic = Global Warming Potential biogenic

GWP-luluc = Global Warming Potential land use and land use change

ODP = Depletion potential of the stratospheric ozone layer

AP = Acidification Potential, Accumulated Exceedence

EP-freshwater = Eutrophication Potential, fraction of nutrients reaching freshwater end compartment

EP-marine = Eutrophication Potential, fraction of nutrients reaching marine end compartment

EP-terrestrial = Eutrophication Potential, Accumulated Exceedence

POCP = Formation potential of tropospheric ozone photochemical oxidants

ADP-minerals&metals = Abiotic Depletion Potential for non fossil resources [2]

ADP-fossil = Abiotic Depletion for fossil resources potential [2]

WDP = Water (user) deprivation potential, deprivation-weighted water consumption [2]

Disclaimer [2]

- The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.

**ENVIRONMENTAL IMPACT per functional unit or declared unit (additional indicators A2)**

	UNIT	A1	A2	A3	A1-A3
PM	Disease incidence	1.73E-6	0.00	8.70E-8	1.81E-6
IRP	kBq U235 eq.	2.36E+0	0.00	6.89E-1	3.05E+0
ETP-fw	CTUe	2.93E+3	0.00	2.05E+2	3.13E+3
HTP-c	CTUh	1.14E-8	0.00	2.09E-9	1.35E-8
HTP-nc	CTUh	4.04E-7	0.00	1.13E-7	5.17E-7
SQP	---	1.52E+2	0.00	1.71E+1	1.69E+2

PM = Potential incidence of disease due to PM emissions  
 IRP = Potential Human exposure efficiency relative to U235 [1]  
 ETP-fw = Potential Comparative Toxic Unit for ecosystems [2]  
 HTP-c = Potential Comparative Toxic Unit for humans [2]  
 HTP-nc = Potential Comparative Toxic Unit for humans, non-cancer [2]  
 SQP = Potential soil quality index [2]

Disclaimer [1]

- This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Disclaimer [2]

- The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.

**RESOURCE USE per functional unit or declared unit (A1 / A2)**

	UNIT	A1	A2	A3	A1-A3
PERE	MJ	2.40E+1	0.00	4.57E+0	2.85E+1
PERM	MJ	0.00	0.00	0.00	0.00
PERT	MJ	2.40E+1	0.00	4.57E+0	2.85E+1
PENRE	MJ	4.28E+3	0.00	2.22E+2	4.50E+3
PENRM	MJ	0.00	0.00	0.00	0.00
PENRT	MJ	4.28E+3	0.00	2.22E+2	4.50E+3
SM	MJ	0.00	0.00	0.00	0.00
RSF	MJ	0.00	0.00	0.00	0.00
NRSF	MJ	0.00	0.00	0.00	0.00
FW	m3	4.20E-1	0.00	3.97E-2	4.60E-1

PERE = Use of renewable energy excluding renewable primary energy resources

PERM = Use of renewable energy resources used as raw materials

PERT = Total use of renewable primary energy resources

PENRE = Use of non-renewable primary energy resources excluding non-renewable energy resources used as raw materials

PENRM = Use of non-renewable primary energy resources used as raw materials

PENRT = Total use of non-renewable primary energy resources

SM = Use of secondary materials

RSF = Use of renewable secondary fuels

NRSF = Use of non renewable secondary fuels

FW = Use of net fresh water

**OUTPUT FLOWS AND WASTE CATEGORIES per functional unit or declared unit (A1 / A2)**

	UNIT	A1	A2	A3	A1-A3
HWD	kg	5.26E-4	0.00	9.15E-5	6.18E-4
NHWD	kg	6.28E+0	0.00	4.98E-1	6.78E+0
RWD	kg	3.15E-3	0.00	1.03E-3	4.18E-3
CRU	kg	0.00	0.00	0.00	0.00
MFR	kg	0.00	0.00	0.00	0.00
MER	kg	0.00	0.00	0.00	0.00
EEE	MJ	0.00	0.00	0.00	0.00
ETE	MJ	0.00	0.00	0.00	0.00

HWD = Hazardous Waste Disposed

RWD = Radioactive Waste Disposed

MFR = Materials for recycling

EEE = Exported Electrical Energy

NHWD = Non Hazardous Waste Disposed

CRU = Components for reuse

MER = Materials for energy recovery

ETE = Exported Thermal Energy

## BIOGENIC CARBON CONTENT per functional unit or declared unit (A1 / A2)

	UNIT	A1	A2	A3	A1-A3
BCCpr	kg C	0.00	0.00	0.00	0.00
BCCpa	kg C	0.00	0.00	0.00	0.00

BCCpr = Biogenic carbon content in product

BCCpa = Biogenic carbon content in packaging

## CALCULATION RULES

### *Data quality*

Data flows have been modeled as realistically as possible. Data quality assessment is based on the principle that the primary data used for processes occurring at the production site is selected in the first instance. Where this is not available, other reference data is selected from appropriate sources.

### *Data collection period*

The dataset is representative for the production processes used in 2020.

### *Methodology and reproducibility*

The process descriptions and quantities in this study are reproducible in accordance to the reference standards that have been used. The references of all sources, both primary and public sources and literature, have been documented. In addition, to facilitate the reproducibility of this LCA, a full set of data records has been generated.

## SCENARIOS AND ADDITIONAL TECHNICAL INFORMATION

### *A1. Raw materials supply*

For modelling reasons, the unmilled lump lime, produced by Spenner GmbH & Co. KG is used as an input product in the LCA of the milled lime. Therefore, all impacts allocated to the lime production (purchased materials, incoming transport and processes) are allocated to the A1 section of this product.

### *A2. Transport of raw materials to manufacturer*

Incoming transports of the purchased materials are done by truck.

### *A3. Manufacturing*

This module covers the process of milling the unmilled lump lime.

### DECLARATION OF SVHC

None of the substances contained in the product are listed in the “Candidate List of Substances of Very High Concern for authorisation”, or they do not exceed the threshold with the European Chemicals Agency.

### REFERENCES

- CML - Department of Industrial Ecology, CML-IA Characterisation Factors, Dated August 2016, Leiden University, Leiden, Netherlands Available at:  
<https://www.universiteitleiden.nl/en/research/research-output/science/cml-ia-characterisation-factors>
- Simapro 9.1.1.1
- EN 15804: Sustainability of construction works - Environmental product declarations - Core rules for the product category of construction products', I.S. EN 15804:2012+A1:2013 and EN 15804:2019+A2.
- ISO 14040: Environmental management - Life cycle assessment – Principles and Framework', International Organization for Standardization, ISO14040:2006.
- ISO 14044: Environmental management - Life cycle assessment - Requirements and guidelines', International Organization for Standardization, ISO14044:2006.
- ISO 14025: Environmental labels and declarations -- Type III environmental declarations -- Principles and procedures', International Organization for Standardization, ISO14025:2006+2010.
- NMD Bepalingsmethode 1.0 'Milieuprestatie Bouwwerken' versie 1.0, juli 2020.
- Materials and Energy Balance – The Heat Balance, Available at:  
<http://ce.mu.edu.tr/Icerik/metalurji.mu.edu.tr/Sayfa/Materials%20and%20Energy%20Balance%20-%20Course%207%20het%20balance.pdf>
- Specific Carbon Dioxide Emissions of Various Fuels, Available at:  
[https://www.volker-quaschnig.de/datserv/CO2-spez/index\\_e.php](https://www.volker-quaschnig.de/datserv/CO2-spez/index_e.php)

### REMARKS

EPD of construction products may not be comparable if they do not comply with EN15804