

# Environmental Product Declaration

according to ISO 14025 and EN 15804



This declaration is for:  
**CEM III/B 32,5 N / 42,5 L**

Provided by:  
**ENCI B.V.**



**HEIDELBERGCEMENT** Group



program operator  
**Stichting MRPI®**  
publisher  
**Stichting MRPI®**  
**www.mrpi.nl**

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**1.1.00150.2020**  
EPD registration  
**00001325**  
date of first issue  
**28-08-2020**  
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**28-08-2025**



Nationale  
**Milieu** DATABASE



**COMPANY INFORMATION**



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**PRODUCT**

CEM III/B 32,5 N / 42,5 L

**DECLARED UNIT/FUNCTIONAL UNIT**

1 metric ton of bulk cement

**DESCRIPTION OF PRODUCT**

Blast furnace slag cement, clinker content between 20 and 34%wt. Blast furnace slag content between 66 and 80%wt.

**VISUAL PRODUCT**



**MRPI® REGISTRATION**

1.1.00150.2020

**EPD REGISTRATION**

00001325

**DATE OF ISSUE**

28-08-2020

**EXPIRY DATE**

28-08-2025

**SCOPE OF DECLARATION**

This MRPI®-EPD certificate is verified by **Niels Jonkers, PLUK sustainability**.

The LCA study has been done by **Bob Roijen, SGS INTRON**.

The certificate is based on an LCA-dossier according to ISO14025 and NEN-EN15804+A1. It is verified according to the 'EPD-MRPI® verification protocol May 2017.v3.1'. EPDs of construction products may not be comparable if they do not comply with NEN-EN15804+A1. Declaration of SVHC that are listed on the 'Candidate List of Substances of Very High Concern for authorisation' when content exceeds the limits for registration with ECHA.

**PROGRAM OPERATOR**

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ir. J-P den Hollander, Managing director MRPI®

**MORE INFORMATION**

[www.enci.nl](http://www.enci.nl)

**DEMONSTRATION OF VERIFICATION**

CEN standard EN15804 serves as the core PCR[a]

Independent verification of the declaration and data,  
 according to EN ISO 14025:2010:

internal: external: X

Third party verifier:

Niels Jonkers, PLUK sustainability

[a] PCR = Product Category Rules

### DETAILED PRODUCT DESCRIPTION

Cement is produced by intergrinding Portland cement clinker and other constituents. In this EPD only the production of bulk cement is considered. Packaging materials are not included.

COMPONENT (> 1%)	[kg / %]
Portland cement clinker	20 - 34
Blast furnace slag	66 - 80
Minor additional constituents	0 - 5

(\*) > 1% of total mass

### SCOPE AND TYPE

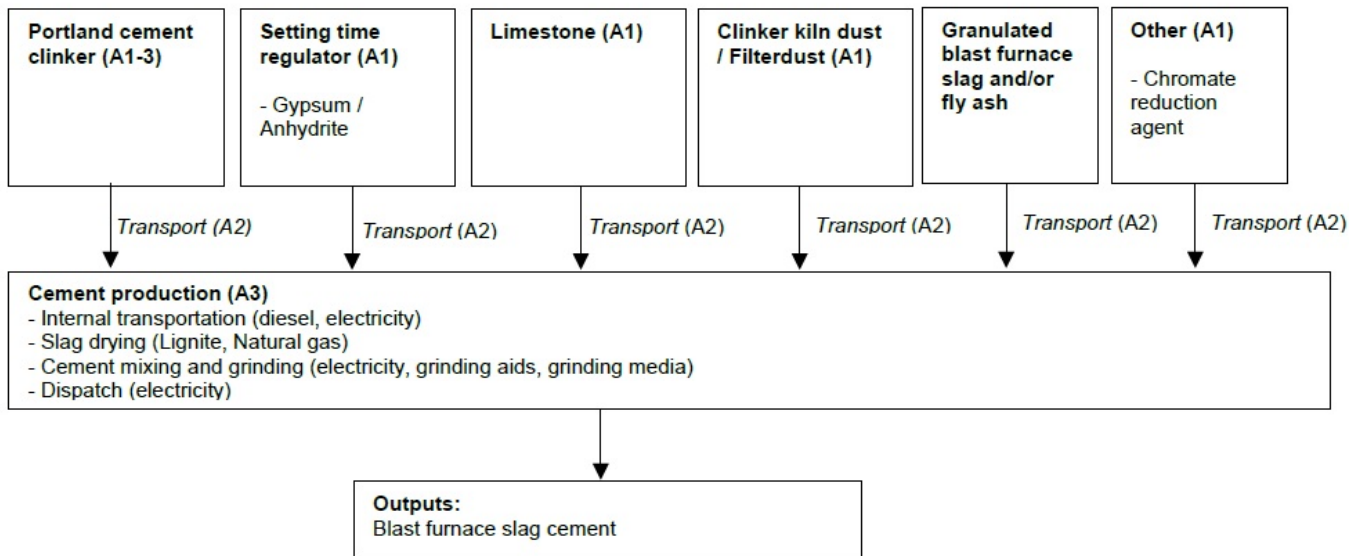
Cement is a hydraulic binder, mainly used for concrete, mortar and cement screed. Since it is semi-finished product, in this EPD only the product stage is included.

The environmental data in this EPD represents an average of cement produced at the product locations of HeidelbergCement in the Netherlands, Belgium and Germany and supplied on the Dutch market.

PRODUCT STAGE			CONSTRUCTION			USE STAGE							END OF LIFE				BENEFITS AND
			PROCESS										STAGE				LOADS BEYOND THE
			STAGE														SYSTEM BOUNDARIES
Raw material supply	Transport	Manufacturing	Transport gate to site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential	
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D	
X	X	X	MNA	MNA	MNA	MNA	MNA	MNA	MNA	MNA	MNA	MNA	MNA	MNA	MNA	MNA	

X = Module assessed

MNA = Module not assessed



**Figure 2.1c** Schematic overview of the production of blast furnace slag / composite cements

### REPRESENTATIVENESS

The data on this EPD is representative for the production on multiple locations based on the weighted average of product sold on the Dutch market.

The environmental data in this EPD represents an average of cement produced at the production locations of Heidelberg Cement in:

- IJmuiden
- Gent

## ENVIRONMENTAL IMPACT per functional unit or declared unit

	UNIT	A1	A2	A3	A1-A3
ADPE	kg Sb-eq.	2.37E-6	7.29E-6	1.60E-5	2.57E-5
ADPF	MJ	3.03E+1	6.83E+1	7.79E+2	8.78E+2
GWP	kg CO2-eq.	1.97E+0	4.97E+0	1.90E+2	1.97E+2
ODP	kg CFC11-eq.	2.26E-7	8.05E-7	7.03E-6	8.06E-6
POCP	kg ethene-eq.	1.45E-3	2.90E-3	3.39E-2	3.82E-2
AP	kg SO2-eq.	1.32E-2	3.01E-2	3.85E-1	4.29E-1
EP	kg (PO4)3--eq.	2.35E-3	6.45E-3	4.37E-2	5.25E-2
Toxicity indicators (Dutch market)					
HTP	kg DCB-eq.	6.02E-1	1.45E+0	1.19E+1	1.40E+1
FAETP	kg DCB-eq.	3.32E-2	4.03E-2	1.24E-1	1.97E-1
MAETP	kg DCB-eq.	6.21E+1	1.37E+2	6.04E+2	8.03E+2
TETP	kg DCB-eq.	2.06E-3	6.22E-3	1.44E-1	1.52E-1
Environmental Cost Indicator (Dutch market)					
ECI	Euro	2.39E-1	5.84E-1	1.27E+1	1.35E+1
ADPF in kg Sb-eq. (Dutch market)					
ADPF	kg Sb-eq.	1.32 E -2	3.36 E -2	5.11 E -1	5.57 E -1

ADPE = Abiotic Depletion Potential for non-fossil resources  
 ADPF = Abiotic Depletion Potential for fossil resources  
 GWP = Global Warming Potential  
 ODP = Depletion potential of the stratospheric ozone layer  
 POCP = Formation potential of tropospheric ozone photochemical oxidants  
 AP = Acidification Potential of land and water  
 EP = Eutrophication Potential

HTP = Human Toxicity Potential  
 FAETP = Fresh water aquatic ecotoxicity potential  
 MAETP = Marine aquatic ecotoxicity potential  
 TETP = Terrestrial ecotoxicity potential  
 ECI = Environmental Cost Indicator

### RESOURCE USE per functional unit or declared unit

	UNIT	A1	A2	A3	A1-A3
PERE	MJ	2.04E+0	8.75E-1	3.49E+1	3.79E+1
PERM	MJ	3.12E-1	3.90E-1	3.10E+1	3.17E+1
PERT	MJ	2.35E+0	1.26E+0	6.59E+1	6.95E+1
PENRE	MJ	3.15E+1	7.47E+1	2.31E+3	2.42E+3
PENRM	MJ	0.00	0.00	0.00	0.00
PENRT	MJ	3.15E+1	7.01E+1	1.29E+3	1.39E+3
SM	kg	7.37E+2	0.00	2.04E-1	7.37E+2
RSF	MJ	0.00	0.00	2.52E+2	2.52E+2
NRSF	MJ	0.00	0.00	1.65E+2	1.65E+2
FW	m3	7.54E-2	1.45E-2	4.17E-1	5.07E-1

PERE = Use of renewable energy excluding renewable primary energy resources

PERM = Use of renewable energy resources used as raw materials

PERT = Total use of renewable primary energy resources

PENRE = Use of non-renewable primary energy resources excluding non-renewable energy resources used as raw materials

PENRM = Use of non-renewable primary energy resources used as raw materials

PENRT = Total use of non-renewable primary energy resources

SM = Use of secondary materials

RSF = Use of renewable secondary fuels

NRSF = Use of non renewable secondary fuels

FW = Use of net fresh water

### OUTPUT FLOWS AND WASTE CATEGORIES per functional unit or declared unit

	UNIT	A1	A2	A3	A1-A3
HWD	kg	1.41E-4	5.09E-4	7.97E-3	8.62E-3
NHWD	kg	7.05E-2	1.99E+0	1.32E+0	3.38E+0
RWD	kg	0.00	0.00	0.00	0.00
CRU	kg	0.00	0.00	0.00	0.00
MFR	kg	0.00	0.00	0.00	0.00
MER	kg	0.00	0.00	0.00	0.00
EEE	MJ	0.00	0.00	0.00	0.00
ETE	MJ	0.00	0.00	0.00	0.00

HWD = Hazardous Waste Disposed

NHWD = Non Hazardous Waste Disposed

RWD = Radioactive Waste Disposed

CRU = Components for reuse

MFR = Materials for recycling

MER = Materials for energy recovery

EEE = Exported Electrical Energy

ETE = Exported Thermal Energy





## CALCULATION RULES

Virtually no materials or processes have been excluded from the study (cut-of rule is well below 1%). Refractories, grinding media and grinding aids are included. Primary data at the production locations of HeidelbergCement where collected in 2019-2020 from base year 2018.

The “production” of secondary fuels and materials is allocated to the previous life cycle. Transportation to the production site of heidelbergCement is allocated to the production of cement. Also, the emissions from the combustion of secondary fuels for clinker production are allocated to the cement production. Biogenic CO<sub>2</sub> emissions are not included.

The LCA calculations are made using the Ecoinvent database v3.4. Infrastructure processes in Ecoinvent processes have been included, long term emissions in Ecoinvent processes have been excluded from the LCA calculations.



## SCENARIOS AND ADDITIONAL TECHNICAL INFORMATION

*Module A1:*

This module includes the supply of raw materials and fuels.

*Module A2:*

This module includes the transport of raw materials and fuels to the cement plant.

*Module A3:*

This module includes the grinding of the raw materials, the production of the clinker and the processing and blending of the cement constituents.



## DECLARATION OF SVHC

No substances that are listed in the latest “Candidate List of Substances of Very High Concern for authorisation” are included in the product that exceeds the limit for registration.



## REFERENCES

Stichting Bouwkwiteit, Bepalingsmethode Milieuprestatie Gebouwen en GWW Werken versie 3.0.

SGS INTRON report: A104910/R20200100, june 2020



## REMARKS

None