Environmental Product Declaration

according to ISO 14025 and EN 15804

MRPI
milieu relevante product informatie

This declaration is for:
Dulux Trade Super Grip Primer

Provided by:
AkzoNobel Decorative Paints

Dulux TRADE

Vervallen

program operator
Stichting MRPI®
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ECO PLATFORM EPD EN 15804 VERIFIED

PROGRAM OPERATOR

Stichting MRPI®
Kingsfordweg 151
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Amsterdam

PRODUCT

Dulux Trade Super Grip Primer

MRPI® REGISTRATION

1.1.00106.2020

COMPANY INFORMATION

AkzoNobel Decorative Paints
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EPD REGISTRATION

00001128

DATE OF ISSUE

10-02-2020

EXPIRY DATE

10-02-2025

DECLARED UNIT/FUNCTIONAL UNIT

All impacts are calculated using the declared unit “decoration of 1 m2 of surface”

SCOPE OF DECLARATION

This MRPI®-EPD certificate is verified by **ing. Kamiel Jansen, Primum.**
The LCA study has been done by **Susana Tecante & Joanna Zhuravlova, Ecomatters.**
The certificate is based on an LCA-dossier according to ISO14025 and NEN-EN15804+A1. It is verified according to the 'EPD-MRPI® verification protocol May 2017.v3.1'. EPD's of construction products may not be comparable if they do not comply with NEN-EN15804+A1. Declaration of SVHC that are listed on the 'Candidate List of Substances of Very High Concern for authorisation' when content exceeds the limits for registration with ECHA.

VISUAL PRODUCT

DESCRIPTION OF PRODUCT

Dulux Trade Super Grip Primer is a water-based single pack primer formulated to provide good adhesion for subsequent coats of paint when applied to difficult substrates.

MORE INFORMATION

https://www.duluxdecoratorcentre.co.uk/dulux-trade-super-grip-primer

DEMONSTRATION OF VERIFICATION
CEN standard EN15804 serves as the core PCR[a]
Independent verification of the declaration and data, according to EN ISO 14025:2010: internal: external: X
(where appropriate[b]) Third party verifier: Jansen Kamiel Jansen, Primum
[a] Product Category Rules [b] Optional for B-to-B communication, mandatory for B-to-C communication (see EN ISO 14025:2010, 9.4).

DETAILED PRODUCT DESCRIPTION

This EPD is representative for Dulux Trade Super Grip Primer.

Dulux Trade Super Grip Primer is a water-based single pack primer formulated to provide good adhesion for subsequent coats of paint when applied to difficult substrates. Typical substrates include ceramic tiles, melamine, glass, anodised aluminium, aged gloss paint, stove enamel and powder-coated metal. When using Dulux Trade Super Grip Primer over melamine or powder-coated metal, light abrading of the surface is recommended before application of primer. This product is recommended for interior and exterior use.

Dulux Trade Super Grip Primer
Density (kg/l) 1.368
Coverage (m2/l) 18
Number of Layers 1
Total product used (kg/m2) 0.076

Typical Use
Suitable for use on interior and exterior use on difficult substrates.

Application Method
Brush, short-pile roller, conventional or airless sprays. As with all water-based paints, do not apply at temperatures below 8ºC (as recommended by British Standard BS 6150).

Pack size
The products are packed in a packaging with a capacity of 1, 2.5, and 5 litres.

Production process and conditions of delivery
During paint production, the raw materials are pre-weighed according to the percentage of each in the formulation. The pigment is then dispersed in a mixture of binder and solvent using a variety of machines. The amount and type of dispersion is product specific and depends on the type of finish required. Finally, tinter is added to correct the colour, the paint is thinned to viscosity, filtered and filled into the appropriate packaging container. All paint containers are transported from the production sites to a distribution center and finally to the customers in the UK.

COMPONENT (*)	[kg/%]
Pigment: Lightfast Pigments	Confidential
Binder: Styrene-acrylic copolymer	Confidential
Solvent: Water	Confidential

(*) > 1% of total mass

SCOPE AND TYPE

The type of this EPD is Cradle-to-Gate with options. All major steps from the extraction of natural resources to the final disposal of the product are included in the environmental performance of the manufacturing phase, except those that are not relevant to the environmental performance of the product. This declaration does not imply an indicator result of zero. This EPD is representative for

products produced and sold in the UK and Ireland. The paint is produced in Cork, Ireland and the application market is for customers within the UK and Ireland. Likewise, for the end-of-life, the fate of the paint product is described within a UK and Irish context.

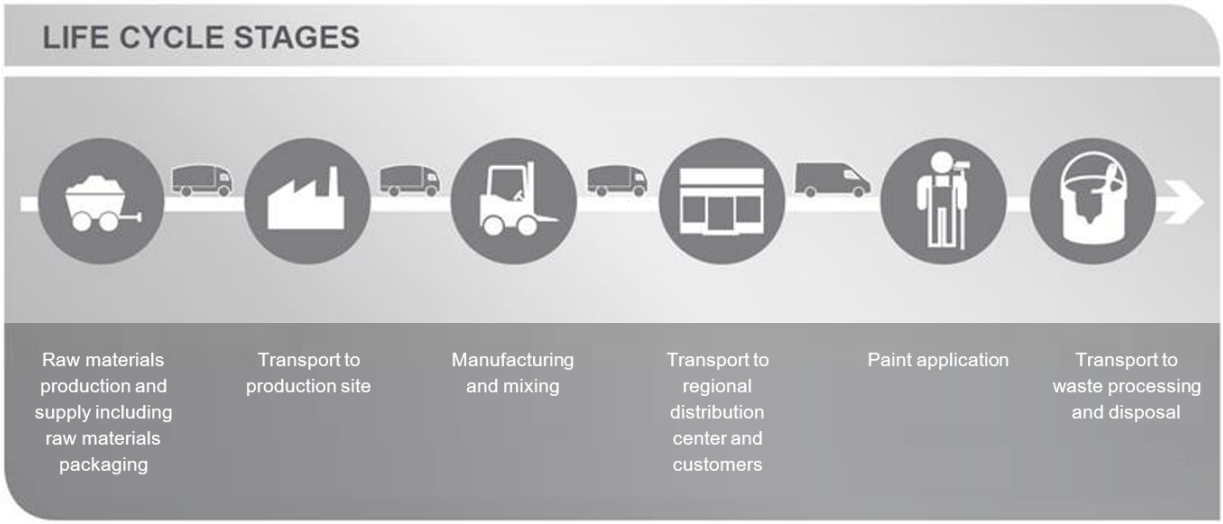
The software GaBi 9.2 Professional is used to perform the LCA. The latest version of the AkzoNobel database for decorative paints was used, this includes the background datasets:
• Ecoinvent (2008);
• GaBi Professional Database;
• Plastics Europe.

The validity of this EPD is in correspondence with the specifications of the LCA project report.

PRODUCT STAGE			CONSTRUCTION PROCESS STAGE		USE STAGE							END OF LIFE STAGE				BENEFITS AND LOADS BEYOND THE SYSTEM BOUNDARIES
Raw material supply	Transport	Manufacturing	Transport gate to site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	MNA

X = Module assessed

All impacts associated with the upstream production of materials and energy are included in the system boundaries. Mining activities and controlled landfills are included in the product systems. Similarly, wastewater treatment activities are also considered within the technological systems. The emissions and resource extractions derived from these processes are considered elementary exchanges between the product systems and the environment.



REPRESENTATIVENESS

This EPD is representative for products produced and sold in the UK and Ireland. The paint is produced at one production site: Cork, Ireland.

ENVIRONMENTAL IMPACT per functional unit or declared unit

	UNIT	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
ADPE	kg Sb-eq.	3.66 E -7	1.05 E -10	4.07 E -10	3.67 E -7	7.43 E -10	1.64 E -9	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	7.89 E -11	0.00	1.11 E -7	INA
ADPF	MJ	3.92 E +0	1.73 E -2	6.25 E -4	3.94 E +0	1.22 E -1	2.17 E -3	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	1.30 E -2	0.00	1.58 E -1	INA
GWP	kg CO2-eq.	2.88 E -1	1.26 E -3	1.03 E -3	2.90 E -1	8.88 E -3	4.41 E -4	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	9.44 E -4	0.00	3.19 E -2	INA
ODP	kg CFC11-eq.	1.66 E -8	3.47 E -17	5.87 E -12	1.66 E -8	2.45 E -16	1.36 E -11	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	2.60 E -17	0.00	2.55 E -9	INA
POCP	kg ethene-eq.	1.23 E -4	5.12 E -7	5.90 E -6	1.29 E -4	3.61 E -6	4.05 E -3	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	3.84 E -7	0.00	8.35 E -6	INA
AP	kg SO2-eq.	1.08 E -3	5.59 E -6	5.14 E -7	1.09 E -3	3.94 E -5	8.86 E -7	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	4.19 E -6	0.00	7.93 E -5	INA
EP	kg (PO4)3--eq.	2.21 E -4	1.41 E -6	1.06 E -5	2.33 E -4	9.94 E -6	4.00 E -6	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	1.06 E -6	0.00	1.32 E -4	INA

ADPE = Abiotic depletion potential for non-fossil resources;
ADPF = Abiotic depletion potential for fossil resources;
GWP = Global warming potential;
ODP = Depletion potential of the stratospheric ozone layer;
POCP = Formation potential of tropospheric ozone photochemical oxidants;
AP = Acidification potential of land and water;
EP = Eutrophication potential.

RESOURCE USE per functional unit or declared unit

	UNIT	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
PERE	MJ	2.29 E -1	9.57 E -4	5.04 E -5	2.30 E -1	6.75 E -3	1.54 E -4	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	7.17 E -4	0.00	9.89 E -3	INA
PERM	MJ	1.27 E -5	0.00	8.90 E -11	1.27 E -5	0.00	4.36 E -11	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	4.15 E -9	INA
PERT	MJ	2.29 E -1	9.57 E -4	5.04 E -5	2.30 E -1	6.75 E -3	1.54 E -4	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	7.17 E -4	0.00	9.89 E -3	INA
PENRE	MJ	4.28 E +0	1.74 E -2	8.38 E -4	4.29 E +0	1.22 E -1	2.94 E -3	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	1.30 E -2	0.00	2.09 E -1	INA
PENRM	MJ	3.37 E -4	1.38 E -10	1.26 E -8	3.37 E -4	9.73 E -10	1.95 E -8	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	1.17 E -6	INA
PENRT	MJ	4.28 E +0	1.74 E -2	8.38 E -4	4.29 E +0	1.22 E -1	2.94 E -3	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	1.30 E -2	0.00	2.09 E -1	INA
SM	kg	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	INA
RSF	MJ	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	INA
NRSF	MJ	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	INA
FW	m3	1.76 E -1	1.76 E -6	2.62 E -4	1.76 E -1	1.24 E -5	2.58 E -5	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	1.32 E -6	0.00	1.23 E -3	INA

INA = Indicator Not Assessed
PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials;
PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources;
PENRE = Use of non-renewable primary energy resources excluding non renewable primary energy resources used as materials;
PENRM = Use of non-renewable primary energy used as raw materials; PENRT = Total use of non-renewable primary energy resources;
SM = Use of secondary materials; RSF = Use of renewable secondary fuels;
NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water.

OUTPUT FLOWS AND WASTE CATEGORIES per functional unit or declared unit

	UNIT	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
HWD	kg	0.00	0.00	0.00	0.00	0.00	1.52 E -3	0.00	0.00	0.00	0.00	0.00	0.00	0.00	7.60 E -2	0.00	0.00	0.00	INA
NHWD	kg	0.00	0.00	1.30 E -3	1.30 E -3	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	INA
RWD	kg	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	INA
CRU	kg	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	INA
MFR	kg	0.00	0.00	0.00	0.00	0.00	7.66 E -3	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	INA
MER	kg	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	INA
EEE	MJ	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	INA
ETE	MJ	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	INA

INA = Indicator Not Assessed
HWD = Hazardous waste disposed; NHWD = Non hazardous waste disposed;
RWD = Radioactive waste disposed; CRU = Components for re-use;
MFR = Materials for recycling; MER = Materials for energy recovery;
EEE = Exported electrical energy; ETE = Exported thermal energy.

CALCULATION RULES

Cut off criteria

The cut-off is considered in the raw material supply and installation stage (A5). Cut-off of inputs comprises of the raw materials, for which no appropriate proxies were found. Total cut-off from all paint product input mass is 0.005 %. The energy consumed during application, used for instance in spray applicators, has not been included due to its insignificance.

Data quality and data collection period

Specific data was collected from AkzoNobel though a questionnaire, including inquiries about paint characteristics and packaging, logistics data (e.g. transport), production information and end-of-life. The data collection period for specific data was the year 2018.

Data gaps (i.e. transport data, end of life scenarios) were covered with data from previous internal AkzoNobel LCA studies, concerning the same type of products (paints and coatings) and by using the assumptions for the life cycle stages as described in the Product Environmental Footprint Category Rules Decorative paints version 1.0 developed by the Technical Secretariat Decorative Paints from the European Council of the Paint, Printing Ink and Artists' Colours Industry. Generic data (i.e. upstream acquisition and production of raw materials, energy generation, transport, waste treatment processes) was selected from different publicly available databases, such as Ecoinvent, ThinkStep and Plastics Europe. In the case of missing data, a relevant proxy was searched and adjusted to the corresponding unit process.

Allocation procedure

To allocate the emissions and inputs to the manufactured products, the decision-hierarchy in ISO 14044 is used (ISO 2006). It is not possible to sub-divide the site data into a more detailed level or find physical causalities between inputs and outputs, thus allocation is done based on mass, considering the annual production of paint product for each site. The paint production is basically a process of mixing ingredients and, therefore, the environmental impact is fairly to be related to the mass of the products.

SCENARIOS AND ADDITIONAL TECHNICAL INFORMATION

A1. Raw materials supply

This module considers the extraction and processing of all raw materials and energy which occur upstream to the Dulux Trade Super Grip Primer manufacturing process, as well as waste processing up to the end-of waste state.

A2. Transport of raw materials to manufacturer

This includes the transport distance of the raw materials to the manufacturing facility via road.

Raw materials transport type	Truck 1
Distance (km)	460
Capacity	34-40 t ,60% payload
Bulk density of transported products	1368 kg/m3

A3. Manufacturing

This module covers the manufacturing of the Dulux Trade Super Grip Primer paint and includes all

processes linked to production such as storing, mixing, packing and internal transportation. Use of electricity, fuels and auxiliary materials in paint production is taken into account as well.

Data regarding paint production was provided for the manufacturing sites where the Dulux Trade Super Grip Primer paints are produced: Cork, Ireland. Furthermore, the specific transportation distances and transportation modes for raw materials, paint packaging and transportation to customer were collected from the AkzoNobel logistics department. Primary data and site-specific data were retrieved. For standard market power mix used at the Irish site, the AkzoNobel electricity mix country models for 2017 were used. For upstream (raw material processes) and downstream processes (application, use, and waste processing) generic data is used when no specific data is obtained.

The construction site data includes lighting, heating, offices, etc. The manufacture of production equipment and infrastructure is not included in the system boundary.

Packaging-related flows in the production process and all up-stream packaging are included in the manufacturing module. For the end-of-life packing of the paints a landfill scenario is assumed.

A4. Transport to Regional Distribution Centre and customer
All paint containers are transported from the Cork facility into a distribution centre and then finally to the customer.

Coatings transport type	Transport from factory to RDC	Transport from RDC to customer
Transport Type	Truck 1	Truck 2
Distance (km)	783	227,2
Capacity	40-60 t, 60% payload	34-40 t ,60% payload
Bulk density of transported products	1368 kg/m3	1368 kg/m3

A5. Application and use
This module includes the environmental aspects and impacts associated with the application and of the paint. It is assumed that no energy is required during the application of this paint. The use of paintbrushes and other appliances used during application are not included. There are some raw materials added in the paint formulations which contain small amounts of solvents. The VOC emissions during application of paint are included in this module.

C2. Transport to incineration or landfill
This module includes one-way transportation distance of the demolition or sorting site to the dump site.

End-of-life transport type	Transport to waste processing
Vehicle type	Truck 34t-40t payload average fleet
Distance	100 km
Capacity utilisation	60%
Bulk density of transported products	1368 kg/m3

C3. Waste processing and C4. Disposal

The end of life stage is encompassed in these modules. It is assumed that paint is used as interior paint and exterior paint. In both cases, it is assumed that part of the paint is lost during application and the rest is applied.

The main difference between interior and exterior paint is that for interior paints it is assumed that a percentage (20%) of the applied paint stays for more than 100 years. This is not valid for exterior paint because it is assumed that the polymer in exterior conditions will be flaking and finally disposed away.

Classification of paint, based on function	% Sold paint in walls > 100 years	% of sold paint to landfill	% of sold paint to incineration
Interior Masonry Wall	20,0%	70,4%	9,6%
Exterior, Trim and other paints	0,0%	88,0%	12,0%

ADDITIONAL INFORMATION ON ENVIRONMENTAL IMPACTS

The CML-IA methods do not have characterization factors for the “unspecified VOC” emission flow in the Global Warming Potential environmental impact category. However, VOCs are known to have influence in this category. In order to include the impacts of the VOCs and align with current practice of AkzoNobel, it was decided to calculate the VOC impact on Global Warming Potential separately. The Global Warming Potential impact category has been modified, adding a generic factor of 8 kg CO2-eq/kg VOC, which is in line with AkzoNobel characterisation factors for carbon reporting.

Environmental Impact	UNIT	A1	A2	A3	TOTAL A1-A3	A4	A5	C2	C4
Global Warming potential (GWP 100 years)	[kg CO2-Eq.]	2.88E-1	1.26E-3	1.03E-3	2.90E-1	8.88E-3	4.41E-4	9.44E-4	3.19E-2
Global Warming potential (GWP 100 years) incl. VOC char. fact.	[kg CO2-Eq.]	2.88E-1	1.26E-3	1.20E-3	2.90E-1	8.88E-3	1.23E-1	9.44E-4	3.19E-2

DECLARATION OF SVHC

None of the substances contained in the product are listed in the “Candidate List of Substances of Very High Concern for authorisation”, or they do not exceed the threshold with the European Chemicals Agency.

REFERENCES

• EN 15804:2012+A1:2013 Sustainability of construction works. Environmental product declarations. Core rules for the product category of construction products, of 11/2013.

• ISO 14040/14044 on Life Cycle Assessments

• Willener Y., 2019. Personal communication with Yasmine Willener, Quality & Regulations Manager AkzoNobel Decorative Paints, UK (2019).

• CEPE: European Council of the Paint, Printing Ink and Artists' Colours Industry. Product Environmental Footprint Category Rules (PEFCR) - Decorative Paints. 04/2018.

• Thinkstep GaBi Software-System and Database for Life Cycle Engineering. Copyright 1992-2018 ThinkStep AG.

REMARKS

none