Environmental Product Declaration

according to ISO 14025 and EN 15804

This declaration is for:

Fleetwood Air + Eco Spec High Opacity Satinwood

Provided by:

Fleetwood Sherwin Williams (FSW) Coatings Ltd.



program operator
Stichting MRPI®
publisher
Stichting MRPI®
www.mrpi.nl

MRPI® registration
1.1.00410.2023
date of first issue
25-01-2023
date of this issue
25-01-2023
expiry date
25-01-2028

COMPANY INFORMATION

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MRPI® REGISTRATION

1.1.00410.2023

DATE OF ISSUE

25-01-2023

EXPIRY DATE

25-01-2028

PRODUCT

Fleetwood Air + Eco Spec High Opacity Satinwood

DECLARED UNIT/FUNCTIONAL UNIT

All impacts are calculated using the declared unit “decoration of 1 m² of surface”

DESCRIPTION OF PRODUCT

Fleetwood Air + Eco Spec High Opacity Satinwood is a high-quality interior / exterior coating employing a specially developed hybrid system.

VISUAL PRODUCT



MORE INFORMATION

www.fleetwood.ie

SCOPE OF DECLARATION

This MRPI®-EPD certificate is verified by **Gert-Jan Vroege, Eco-Intelligence.**
The LCA study has been done by **Brienne Wiersema, Ecomatters BV..**
The certificate is based on an LCA-dossier according to ISO14025 and EN15804+A2. It is verified according to the 'MRPI®-EPD verification protocol November 2020.v4.0'. EPDs of construction products may not be comparable if they do not comply with EN15804+A2. Declaration of SVHC that are listed on the 'Candidate List of Substances of Very High Concern for authorisation' when content exceeds the limits for registration with ECHA.

PROGRAM OPERATOR

Stichting MRPI®
Kingsfordweg 151
1043GR
Amsterdam

ir. J-P den Hollander, Managing director MRPI®

DEMONSTRATION OF VERIFICATION
CEN standard EN15804 serves as the core PCR[a]
Independent verification of the declaration and data, according to EN ISO 14025:2010: internal: external: X
Third party verifier: Gert-Jan Vroege, Eco-Intelligence
[a] PCR = Product Category Rules

DETAILED PRODUCT DESCRIPTION

Product description.

Fleetwood Air + Eco Spec High Opacity Satinwood is a high-quality interior / exterior coating employing a specially developed hybrid system combining modified alkyd emulsion with an acrylic emulsion specially formulated to give all the application and appearance characteristics of a traditional solvent borne trim paint with the added advantage of being quick drying with faster recoat times and very low VOC.

Production process and conditions of delivery.

Paints are produced to pre-determined formulations that are specific to each individual product. Raw materials are pre-weighed according to the percentage of each in the formulation. Pigment and fillers are dispersed in a solvent and then transferred to another mixing vessel and combined with binder. The amount and type of dispersion is product specific and depends on the type of finish required. Subsequently, colourants are added (if required) to generate the colour desired. Finally, the paint is adjusted to the correct viscosity, filtered and filled into the appropriate packaging container. All paint containers are transported from the production sites to the paint storage warehouse and finally to our customers.

Application method.

Brush, roller or airless spray. As with all water-based paints, do not apply at temperatures below 8°C.

Typical use.

Suitable for use on interior and exterior wood, pvc, metal and other trim surfaces.

Market of application.

UK and European Union

Composition	Type	Amount
Pigment	Lightfast pigment	confidential
Binder	Hybrid of acrylic and alkyd emulsions	confidential
Solvent	Water	confidential

COMPONENT > 1% of total mass	[%]
Composition classified	----

SCOPE AND TYPE

The type of this EPD is cradle-to-gate with options for a specific paint. All major steps from the extraction of natural resources to the final disposal of the product are included in the environmental performance of the manufacturing phase, except those that are not relevant to the environmental performance of the product. This declaration does not imply an indicator result of zero. This EPD is representative for products produced in Ireland and sold in the EU and the UK. The paint is produced in the Virginia, County Cavan manufacturing site in Ireland and the application market is for customers within the European Union and the United Kingdom. Likewise, for the end-of-life, the fate of the paint product is described within an EU and UK context.

The LCA model has been created using the Gabi 10.6.0.10 software, developed by Sphera. The background databases used are:
Raw materials LCI database for the European Council of the Paint, Printing Ink and Artists' Colours Industry (CEPE) and Ecoinvent 3.8 (2022).

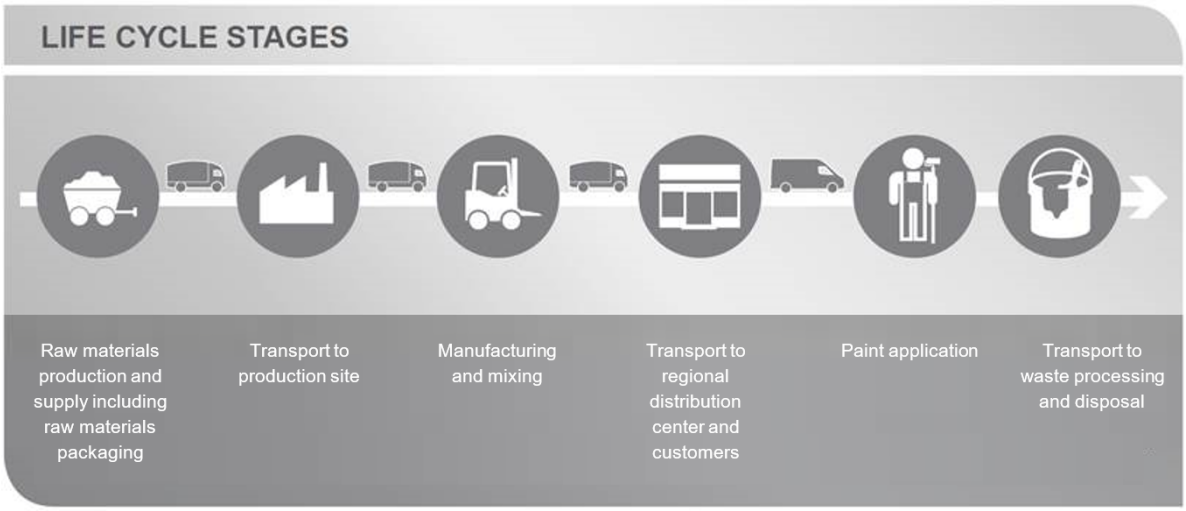
The validity of this EPD is in correspondence with the specifications of the LCA project report.

All impacts associated with the upstream production of materials and energy are included in the system boundaries. Mining activities and controlled landfills are included in the product systems. The emissions and resource extractions derived from these processes are considered elementary exchanges between the product systems and the environment.

PRODUCT STAGE			CONSTRUCTION PROCESS STAGE		USE STAGE							END OF LIFE STAGE				BENEFITS AND LOADS BEYOND THE SYSTEM BOUNDARIES
Raw material supply	Transport	Manufacturing	Transport gate to site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	ND	ND	ND	ND	ND	ND	ND	X	X	X	X	X

X = Modules Assessed

ND = Not Declared



LCA process diagram according to EN 15804 (7.2.1)

REPRESENTATIVENESS

Not applicable as the EPD is specific for the product

ENVIRONMENTAL IMPACT per functional unit or declared unit (core indicators A2)

	UNIT	A1	A2	A3	A1-A3	A4	A5	C1	C2	C3	C4	D
GWP-total	kg CO2 eq.	3.87 E-1	7.29 E-3	2.28 E-2	4.17 E-1	8.22 E-3	1.64 E-2	0.00	4.31 E-5	0.00	3.86 E-2	-1.29 E-3
GWP-fossil	kg CO2 eq.	4.25 E-1	7.27 E-3	2.12 E-2	4.53 E-1	8.19 E-3	1.64 E-2	0.00	4.29 E-5	0.00	2.16 E-5	-1.23 E-3
GWP-biogenic	kg CO2 eq.	-3.86 E-2	2.65 E-5	1.57 E-3	-3.70 E-2	2.99 E-5	6.60 E-6	0.00	1.57 E-7	0.00	3.86 E-2	-5.95 E-5
GWP-luluc	kg CO2 eq.	3.97 E-4	2.72 E-6	4.17 E-6	4.04 E-4	3.06 E-6	8.57 E-8	0.00	1.60 E-8	0.00	2.09 E-8	-1.45 E-6
ODP	kg CFC11 eq.	5.43 E-8	1.75 E-9	9.26 E-10	5.70 E-8	1.97 E-9	2.89 E-11	0.00	1.03 E-11	0.00	8.76 E-12	-1.26 E-10
AP	mol H+ eq.	3.28 E-3	3.69 E-5	5.34 E-5	3.37 E-3	4.16 E-5	1.76 E-6	0.00	2.18 E-7	0.00	2.04 E-7	-3.80 E-6
EP-freshwater	kg P eq.	9.60 E-5	4.56 E-7	8.68 E-7	9.73 E-5	5.14 E-7	2.90 E-8	0.00	2.69 E-9	0.00	1.98 E-9	-6.09 E-7
EP-marine	kg N eq.	9.13 E-4	1.27 E-5	1.17 E-5	9.37 E-4	1.43 E-5	7.62 E-7	0.00	7.49 E-8	0.00	7.08 E-8	-7.33 E-7
EP-terrestrial	mol N eq.	5.41 E-3	1.39 E-4	1.21 E-4	5.67 E-3	1.56 E-4	8.35 E-6	0.00	8.19 E-7	0.00	7.75 E-7	-6.73 E-6
POCP	kg NMVOC eq.	1.69 E-3	4.14 E-5	5.04 E-5	1.78 E-3	4.67 E-5	2.12 E-6	0.00	2.45 E-7	0.00	2.25 E-7	-1.96 E-6
ADP-minerals & metals	kg Sb eq.	2.41 E-6	1.68 E-8	1.37 E-8	2.44 E-6	1.89 E-8	5.32 E-10	0.00	9.92 E-11	0.00	4.94 E-11	-8.10 E-10
ADP-fossil	MJ, net calorific value	7.41 E+0	1.15 E-1	2.25 E-1	7.75 E+0	1.29 E-1	2.53 E-3	0.00	6.77 E-4	0.00	6.07 E-4	-2.54 E-2
WDP	m3 world eq. deprived	1.10 E+1	5.83 E-4	1.50 E-4	1.10 E+1	6.58 E-4	9.16 E-5	0.00	3.45 E-6	0.00	2.78 E-5	-4.89 E-4

GWP-total = Global Warming Potential total
GWP-fossil = Global Warming Potential fossil fuels
GWP-biogenic = Global Warming Potential biogenic
GWP-luluc = Global Warming Potential land use and land use change
ODP = Depletion potential of the stratospheric ozone layer
AP = Acidification Potential, Accumulated Exceedence
EP-freshwater = Eutrophication Potential, fraction of nutrients reaching freshwater end compartment
EP-marine = Eutrophication Potential, fraction of nutrients reaching marine end compartment
EP-terrestrial = Eutrophication Potential, Accumulated Exceedence
POCP = Formation potential of tropospheric ozone photochemical oxidants
ADP-minerals&metals = Abiotic Depletion Potential for non fossil resources [2]
ADP-fossil = Abiotic Depletion for fossil resources potential [2]
WDP = Water (user) deprivation potential, deprivation-weighted water consumption [2]

Disclaimer [2]

- The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

ENVIRONMENTAL IMPACT per functional unit or declared unit (additional indicators A2)

	UNIT	A1	A2	A3	A1-A3	A4	A5	C1	C2	C3	C4	D
PM	Disease incidence	4.88 E-8	6.74 E-10	5.36 E-10	5.00 E-8	7.60 E-10	1.77 E-11	0.00	3.98 E-12	0.00	3.99 E-12	-1.06 E-11
IRP	kBq U235 eq.	4.85 E-2	5.77 E-4	6.02 E-4	4.97 E-2	6.51 E-4	9.04 E-6	0.00	3.41 E-6	0.00	2.68 E-6	-3.61 E-4
ETP-fw	CTUe	3.02 E+1	9.25 E-2	1.17 E-1	3.04 E+1	1.04 E-1	5.16 E-3	0.00	5.46 E-4	0.00	2.18 E+0	-7.56 E-3
HTP-c	CTUh	6.85 E-10	2.46 E-12	1.07 E-11	6.98 E-10	2.78 E-12	2.10 E-11	0.00	1.46 E-14	0.00	9.71 E-15	-2.23 E-13
HTP-nc	CTUh	4.81 E-8	8.46 E-11	1.76 E-10	4.84 E-8	9.53 E-11	6.47 E-11	0.00	5.00 E-13	0.00	2.51 E-13	-6.71 E-12
SQP	---	5.27 E+0	1.30 E-1	1.74 E-2	5.42 E+0	1.47 E-1	2.50 E-3	0.00	7.70 E-4	0.00	1.27 E-3	-2.10 E-3

PM = Potential incidence of disease due to PM emissions
IRP = Potential Human exposure efficiency relative to U235 [1]
ETP-fw = Potential Comparative Toxic Unit for ecosystems [2]
HTP-c = Potential Comparative Toxic Unit for humans [2]
HTP-nc = Potential Comparative Toxic Unit for humans, non-cancer [2]
SQP = Potential soil quality index [2]

Disclaimer [1]

- This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Disclaimer [2]

- The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

RESOURCE USE per functional unit or declared unit (A1 / A2)

	UNIT	A1	A2	A3	A1-A3	A4	A5	C1	C2	C3	C4	D
PERE	MJ	1.08 E+0	1.46 E-3	6.58 E-3	1.09 E+0	1.64 E-3	4.94 E-5	0.00	8.61 E-6	0.00	5.26 E-6	-2.33 E-3
PERM	MJ	4.03 E-2	6.80 E-10	6.25 E-5	4.04 E-2	7.67 E-10	3.95 E-11	0.00	4.02 E-12	0.00	1.26 E-11	-8.67 E-11
PERT	MJ	1.12 E+0	1.46 E-3	6.64 E-3	1.13 E+0	1.64 E-3	4.94 E-5	0.00	8.61 E-6	0.00	5.26 E-6	-2.33 E-3
PENRE	MJ	7.41 E+0	1.15 E-1	2.26 E-1	7.75 E+0	1.29 E-1	2.53 E-3	0.00	6.77 E-4	0.00	6.07 E-4	-2.54 E-2
PENRM	MJ	2.23 E-4	2.49 E-6	2.19 E-6	2.28 E-4	6.09 E-6	3.25 E-7	0.00	3.19 E-8	0.00	1.06 E-7	-1.25 E-7
PENRT	MJ	7.41 E+0	1.15 E-1	2.26 E-1	7.75 E+0	1.29 E-1	2.53 E-3	0.00	6.77 E-4	0.00	6.07 E-4	-2.54 E-2
SM	kg	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
RSF	MJ	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
NRSF	MJ	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
FW	m3	2.55 E-1	1.36 E-5	7.46 E-6	2.55 E-1	1.53 E-5	2.13 E-6	0.00	8.02 E-8	0.00	6.48 E-7	-1.14 E-5

PERE = Use of renewable energy excluding renewable primary energy resources
PERM = Use of renewable energy resources used as raw materials
PERT = Total use of renewable primary energy resources
PENRE = Use of non-renewable primary energy resources excluding non-renewable energy resources used as raw materials
PENRM = Use of non-renewable primary energy resources used as raw materials
PENRT = Total use of non-renewable primary energy resources
SM = Use of secondary materials
RSF = Use of renewable secondary fuels
NRSF = Use of non renewable secondary fuels
FW = Use of net fresh water

OUTPUT FLOWS AND WASTE CATEGORIES per functional unit or declared unit (A1 / A2)

	UNIT	A1	A2	A3	A1-A3	A4	A5	C1	C2	C3	C4	D
HWD	kg	0.00	0.00	8.36 E-4	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
NHWD	kg	0.00	0.00	1.88 E-3	1.88 E-3	0.00	1.53 E-2	0.00	0.00	0.00	1.58 E-1	0.00
RWD	kg	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
CRU	kg	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
MFR	kg	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
MER	kg	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
EEE	MJ	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
ETE	MJ	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

HWD = Hazardous Waste Disposed
NHWD = Non Hazardous Waste Disposed
RWD = Radioactive Waste Disposed
CRU = Components for reuse
MFR = Materials for recycling
MER = Materials for energy recovery
EEE = Exported Electrical Energy
ETE = Exported Thermal Energy

BIOGENIC CARBON CONTENT per functional unit or declared unit (A1 / A2)

	UNIT	A1	A2	A3	A1-A3	A4	A5	C1	C2	C3	C4	D
BCCpr	kg C	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
BCCpa	kg C	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

BCCpr = Biogenic carbon content in product
BCCpa = Biogenic carbon content in packaging

CALCULATION RULES

Cut off criteria

The cut-off is considered in the raw material supply stage (A1). Cut-off of inputs comprises of the raw materials, for which no appropriate proxies were found. In this study there were no cut-off inputs. The energy consumed during application, used for instance in spray applicators, has not been included due to its insignificance. For recycling of waste packaging material (metal and plastic), a cut-off approach was followed. The cut-off point is chosen to be the end of waste treatment.

Data quality and data collection period

Specific data was collected from Fleetwood though a questionnaire, including inquiries about paint characteristics and packaging, logistics data (e.g. transport), production information and end-of-life scenario's. The data collection period for specific data was the year 2021.

Data gaps (i.e. transport data, end of life scenarios) were covered with data generic values for transport as described in the Product Environmental Footprint Category Rules - Decorative Paints document version 1.0 published by CEPE and reviewed in April 2018. Generic data (i.e. upstream acquisition and production of raw materials, energy generation, transport, waste treatment processes) was selected from the CEPE database or the Ecoinvent 3.8 database. In the case of missing data, a relevant proxy was searched and adjusted to the corresponding unit process.

Allocation procedure

To allocate the emissions and inputs to the manufactured products, the decision-hierarchy in ISO 14044 is used (ISO 2006). It is not possible to sub-divide the site data into a more detailed level or find physical causalities between inputs and outputs, thus allocation is done based on mass. As the paint production is basically a process of mixing ingredients and, therefore, the environmental impact is fairly to be related to the mass of the products.

Parameter	Unit	Value
VOC content	g/l	0
Density	kg/l	1.25
Coverage	kg/m2	0.113
Number of layers	Quantity	1
Total product used	kg/m2	0.113

SCENARIOS AND ADDITIONAL TECHNICAL INFORMATION

A1. Raw materials supply

This module considers the extraction and processing of all raw materials and energy which occur upstream to the Fleetwood Air + Eco Spec High Opacity Satinwood manufacturing process, as well as waste processing up to the end-of waste state.

A2. Transport of raw materials to manufacturer

This includes the transport distance of the raw materials to the manufacturing facility via road.

Vehicle type	Truck
Distance, km	460
Capacity	>32 t ,64% payload

A3. Manufacturing

This module covers the manufacturing of the Fleetwood Air + Eco Spec High Opacity Satinwood and includes all processes linked to production such as storing, mixing, packing and internal transportation. Use of electricity and energy in paint production is taken into account as well.

Data regarding paint production was provided for the manufacturing site where the Fleetwood Air + Eco Spec High Opacity Satinwood is produced: Virginia Co., Ireland. Transportation data for the transportation modes, distances and capacity utilisation were retreived from the Product Environmental Footprint Category Rules - Decorative paints version 1.0, 2018 . For electricity sources (standard market mix, Ireland) the Ecoinvent 3.8 dataset was used. For upstream (raw material processes) and downstream processes (application, use, and waste processing) generic data is used when no specific data could be obtained.

The construction site data includes lighting, heating, offices, etc. The manufacture of production equipment and infrastructure is not included in the system boundary.

A4. Transport to Regional Distribution Centre and customer

All paint containers are transported from the production facility into a regional distribution centre (RDC) and then finally to the point of sales (PoS). On average, the transport characteristics for this life cycle stage are the following

Transport type	Transport from factory to RDC	Transport from RDC to PoS
Vehicle type	Truck >32t	Truck >32t
Distance (km)	350	370
Capacity	>32 t ,64% payload	>32 t ,64% payload

A5. Application and use

This module includes the environmental aspects and impacts associated with the application and of the paint. It is assumed that no energy is required during the application of this paint. The use of paintbrushes and other appliances used during application are not included. There are some raw materials added in the paint formulations which contain small amounts of solvents. The VOC emissions during application of paint are included in this module.

C2. Transport to incineration or landfill

This module includes one-way transportation distance of the demolition or sorting site to the dump site.

End-of-life transport type	Transport to waste processing
Vehicle type	Truck >32t
Distance	80 km
Capacity utilisation	>32 t ,64% payload

C3. Waste processing and C4. Disposal
The end of life stage is encompassed in these modules. It is assumed that paint is used as interior paint and exterior paint. In both cases, it is assumed that part of the paint is lost during application and the rest is applied. The leaching of the biocides in the paint to the environment is included in module C4

Classification of paint, based on function	% of paint to landfill	% of paint to incineration
Interior masonry wall	100%	0%
Exterior walls	100%	0%

DECLARATION OF SVHC

None of the substances contained in the product are listed in the “Candidate List of Substances of Very High Concern for authorisation”, or they do not exceed the threshold with the European Chemicals Agency.

REFERENCES

• EN 15804:2012+A2:2019 Sustainability of construction works. Environmental product declarations. Core rules for the product category of construction products, of 2019.
• ISO 14040/14044 on Life Cycle Assessments
• Product Environmental Footprint Category Rules - Decorative Paints version 1.0, 2018.
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REMARKS

None